

90° ATTACHMENTS FOR MASTER MILLING HEAD

The Bridgeport 90° Attachments are designed to increase the scope and flexibility of the Bridgeport Turret Milling Machine.

These attachments are used for light milling, drilling, boring and reaming, horizontally.

They will prove indispensable for milling out pockets and cavities where operations of this type would otherwise prove difficult.

Each attachment is an integral unit in itself, the cutter spindle and driving spindle are mounted in their own anti-friction bearings. Mounting on Master Head simply requires slipping the attachment over the quill. The driving spindle is then held in our standard collet (same as holding an end mill) and must be tightened first; then the right angle attachment clamping screw is tightened to hold the unit firmly to the quill.

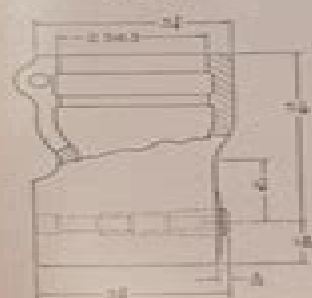
No. 1



No. 2



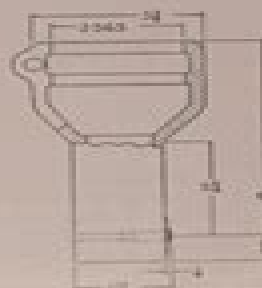
No. 1



COLLET No. B-2
1/8" to 1/2" sizes
Speed Ratio
2 to 1 reduction

Attachment without tools will fit into a hole 4" in diameter.

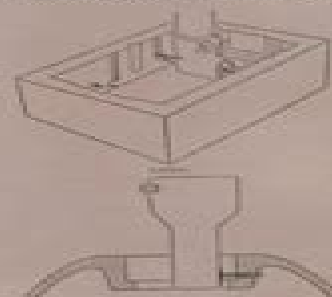
No. 2



COLLET No. N-2
1/8" to 1/2" sizes
Speed Ratio
2 to 1 reduction

Attachment without tools will fit into a hole 2 1/8" in diameter.

ILLUSTRATIONS OF TYPICAL JOBS



Quill Master Manual

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Table of Contents Quill Master Manual

1. Understanding the eBook Quill Master Manual
 - The Rise of Digital Reading Quill Master Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Quill Master Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Quill Master Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Quill Master Manual
 - Personalized Recommendations
 - Quill Master Manual User Reviews and Ratings
 - Quill Master Manual and Bestseller Lists

5. Accessing Quill Master Manual Free and Paid eBooks
 - Quill Master Manual Public Domain eBooks
 - Quill Master Manual eBook Subscription Services
 - Quill Master Manual Budget-Friendly Options
6. Navigating Quill Master Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Quill Master Manual Compatibility with Devices
 - Quill Master Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Quill Master Manual
 - Highlighting and Note-Taking Quill Master Manual
 - Interactive Elements Quill Master Manual
8. Staying Engaged with Quill Master Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Quill Master Manual
9. Balancing eBooks and Physical Books Quill Master Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Quill Master Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Quill Master Manual
 - Setting Reading Goals Quill Master Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Quill Master Manual
 - Fact-Checking eBook Content of Quill Master Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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