# Fourth Semester B.E. Degree Examination, June-July 2009 Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

Note: Answer any FIVE full questions, selecting atleast TWO questions form each Part – A and Part - B.

	TWO questions form each Part - A and Part - I	9.
	PART - A	
	With neat sketches, give nomenclature of a single point cutting tool.	(97 Marks)
b.	Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$ . Explain its significance with usual notat	ions.
		(07 Macks)
C	List various factors influencing tool – life. Explain any one of them.	(66 Marks)
25	List various cutting tool materials in the increasing order of their hardness.	(06 Marks)
b.	Explain with the help of neat sketches, heat distribution at tool and workpiece	(06 Marks)
C.	What are the methods of measurement of temperature of cutting tool tip? Expl	lain any
	one of them.	(08 Marks)
0.7	Differentiate between capstan and turret lathes.	(05 Marks)
Ib.	With a neat sketch, explain any one of the driving mechanisms used in a shaping	
	machine.	(08 Marks)
C.	Sketch a planning machine indicating major parts. Name any one of the mechanism for	
	quick return movement in a planer.	(07 Marks)
		(05 Marks)
b.		(06 Marks)
0		
	reaming and trepanning.	(69 Marks)
	PART - B	
a.		(06 Marks)
b.		(08 Marks)
C.	What is Indexing? Explain compound indexing.	(06 Marks)
0.	List various grinding wheel abrasives and bonding processes.	(07 Marks)
b.	Sketch a centre type - cylindrical grinding machine indicating parts.	(08 Marks)
C.	Differentiate between horizontal and vertical grinding machines.	(05 Marks)
a.	Sketch and explain vertical lapping machine.	(08 Marks)
b.	Name the parts along with a neat sketch of a tool head for honing of holes.	(07 Marks)
C.	List the uses of lapping process.	(05 Marks)
а.	Mention any five non - traditional machining processes.	(05 Marks)
b.	Explain AJM with a neat sketch.	(10 Marks)
C.	What are the applications of non traditional machining methods?	(05 Marks)
	化 电热 化 电热 化 电热 化 电热 化 电热 化 电热	<ul> <li>PART - A</li> <li>a. With neat sketches, give nomenclature of a single point cutting tool.</li> <li>b. Derive the conditions 2φ + β - γ = π/2. Explain its significance with usual notate.</li> <li>c. List various factors influencing tool – life. Explain any one of them.</li> <li>a. List various cutting tool materials in the increasing order of their hardness.</li> <li>b. Explain with the help of neat sketches, heat distribution at tool and workpiece.</li> <li>c. What are the methods of measurement of temperature of cutting tool tip? Explone of them.</li> <li>a. Differentiate between capetan and turret lathes.</li> <li>b. With a neat sketch, explain any one of the driving mechanisms used in a shapi machine.</li> <li>c. Sketch a planning machine indicating major parts. Name any one of the mechanism returns and trepancing.</li> <li>a. List various drilling machines.</li> <li>b. Draw neat sketch of a radial drilling machine indicating parts.</li> <li>c. Sketch and mention the application of the drilling machine operations — count reaming and trepanning.</li> <li>a. With sketches, differentiate between up milling and down milling operations.</li> <li>b. Draw a neat sketch to show major parts of a horizontal milling machine.</li> <li>c. What is Indexing? Explain compound indexing.</li> <li>a. List various grinding wheel abrasives and bonding processes.</li> <li>b. Sketch a centre type — cylindrical grinding machine indicating parts.</li> <li>c. Differentiate between horizontal and vertical grinding machines.</li> <li>a. Sketch and explain vertical lapping machine.</li> <li>b. Name the parts along with a neat sketch of a tool head for honing of holes.</li> <li>c. List the uses of lapping process.</li> </ul>

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## **Table of Contents Question Papers 2 fitting Machining**

- 1. Understanding the eBook Question Papers 2fitting Machining
  - The Rise of Digital Reading Question Papers 2fitting Machining
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Question Papers 2fitting Machining
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Question Papers 2fitting Machining
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Question Papers 2fitting Machining
  - Personalized Recommendations
  - Question Papers 2fitting Machining User Reviews and Ratings
  - Question Papers 2fitting Machining and Bestseller Lists
- 5. Accessing Question Papers 2fitting Machining Free and Paid eBooks

- Question Papers 2fitting Machining Public Domain eBooks
- Question Papers 2fitting Machining eBook Subscription Services
- Question Papers 2fitting Machining Budget-Friendly Options
- 6. Navigating Question Papers 2fitting Machining eBook Formats
  - ∘ ePub, PDF, MOBI, and More
  - Question Papers 2fitting Machining Compatibility with Devices
  - Question Papers 2fitting Machining Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Question Papers 2fitting Machining
  - Highlighting and Note-Taking Question Papers 2fitting Machining
  - Interactive Elements Question Papers 2fitting Machining
- 8. Staying Engaged with Question Papers 2fitting Machining
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Question Papers 2fitting Machining
- 9. Balancing eBooks and Physical Books Question Papers 2fitting Machining
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Question Papers 2fitting Machining
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Question Papers 2fitting Machining
  - Setting Reading Goals Question Papers 2fitting Machining
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Question Papers 2fitting Machining
  - Fact-Checking eBook Content of Question Papers 2fitting Machining
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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