



DOUBLE SEAM LOCK



HOOKED TOGETHER  
FOR ASSEMBLY



DOUBLE SEAM CLOSED  
BY GROOVING TOOL  
OR MALLETING TOGETHER

*The Double Seam* is probably the most common method used in sheet metal shapes, since it can be used for light and heavy gauge materials—30 gauge through 16 gauge.

In all cases the Double Seam is formed and completely assembled in the shape

before it is taken to the job for installation. The pipe is cut there to correct length with hand snips.

The Double Seam can be formed on standard rolls available for LOCKFORMER Pittsburgh Machines. (See chart on Page 3.)

### C. HOW TO MAKE THE DOUBLE-SEAM LOCK



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The Double Seam is also called "Acme lock", "hammer lock" and "pipe lock" in the sheet metal trade. It is normally used in the fabrication and joining of the round pipe or in joining or piecing together two sheets of metal to form a large wrap-around section for square or rectangular ductwork.

The double seam can be run as an auxiliary operation on the Pittsburgh type machines, (Models 20, 22, Super-Speed 20, 18 or 16 gauge LOCKFORMERS), CLEATFORMER 8600 series, SUPER-SPEED CLEATFORMER, or auxiliary of BUTTON-PUNCH SNAP LOCK Machines.

Double Seam locks can be produced in 16 through 30 gauge material, depending on type of rolls and machine to be used.

Type L—16 through 22 gauge

Type S—22 through 28 gauge

The above are all available on Model 16 or 18 gauge LOCKFORMER, or SUPER-SPEED CLEATFORMER or BUTTON-PUNCH SNAP LOCK Machines as auxiliary operations.

Standard Double Seam (20-26 ga.) can be produced on 20 or 22 ga. LOCKFORMER or SUPER-SPEED 20 LOCKFORMER.

# Pittsburgh Lock Sheet Metal Roll Manual

**Puja Mehta**



## **Pittsburgh Lock Sheet Metal Roll Manual:**

## Enjoying the Track of Appearance: An Emotional Symphony within **Pittsburgh Lock Sheet Metal Roll Manual**

In some sort of used by monitors and the ceaseless chatter of instantaneous conversation, the melodic beauty and mental symphony produced by the written term frequently fade in to the backdrop, eclipsed by the persistent noise and disturbances that permeate our lives. However, located within the pages of **Pittsburgh Lock Sheet Metal Roll Manual** an enchanting fictional prize overflowing with natural thoughts, lies an immersive symphony waiting to be embraced. Crafted by a masterful composer of language, this captivating masterpiece conducts readers on an emotional journey, skillfully unraveling the hidden songs and profound impact resonating within each carefully crafted phrase. Within the depths of the touching evaluation, we shall explore the book is key harmonies, analyze its enthralling publishing fashion, and surrender ourselves to the profound resonance that echoes in the depths of readers souls.

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