

Figure 15 Oversize Lifter Marking

If the lifters are removed, they must be reinstalled in their original location. If replacement is necessary use lifters with a narrow flat ground along the lower 3/4 of lifter. These flats provide additional oil to the cam lobe and lifter surfaces.

++ Remove or Disconnect

- Drain coolant.
- Intake manifold.
- 3. Valve mechanism.
- Valve lifter.

1 Inspect

 For inspection and overhaul procedures refer to Section 6A General Engine Mechanical

++ Install or Connect

Whenever new valve lifters are being installed, coat foot of valve lifters with "Molykote" or equivalent.

- 1. Valve lifter.
- 2. Valve mechanism
- Intake manifold.
- 4. Engine coolant



Adjust

Valve lash

CYLINDER HEAD

Left

++ Remove or Disconnect

- Raise vehicle.
- 2. Drain coolant from block.
- Lower vehicle.
- 4. Intake manifold
- Exhaust crossover pipe.
- 6. Generator bracket
- Oil level indicator tube.
- Loosen rocker arms until able to remove push
- Cylinder head bolts.
- Cylinder head.

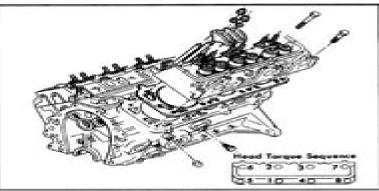


Figure 16 Cylinder Head Installation

Close

- Gasket surfaces on the head, cylinder block and intake manifold.
- Cylinder block bolt threads
- Cylinder head bolts

Inspect

 For cylinder head overhaul procedures, refer to Section 6A General Engine Mechanical

→ ← Install or Connect

- Place the gasket in position over the dowel pins, with the note "This Side Up" showing.
- Cylinder head.
- Coat cylinder head bolt threads with GM 1052080 Sealer, or equivalent, and install bolts.

(2) Tighton

- Bolts in sequence 90 N·m (66 lb.ft.) (Figure 16).
- 4. Push rods and loosely retain with rocker arms.

| | Important

 Make sure lower ends of push rods are in lifter seats.

Adjust .

- Valve lash.
- 5. Intake manifold and gaskets.
- 6. Oil level indicator tube bracket to head.
- Heat stove pipe and air supply pipe.
- 8. Attach alternator bracket and stud.
- Exhaust pipe.
- 12 VOTO BOO 10. Exhaust Crossover Pipe.

Pontiac Fiero Gm Service Manual 1987

Lei Huang

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