

1. **altruistic:** (adj.) unselfish, concerned with the welfare of others

Most people support _____ programs to help the less fortunate of this world.

Syn.: selfless
Ant.: selfish, self-centered

2. **assent:** (verb) to express agreement; (noun) agreement

Workers hope that the threat of a long strike will force management to _____ to their demands.

Syn.: (verb) concur, consent, accede
Ant.: (verb) disagree, differ, dissent

3. **benefactor:** (noun) one who does good to others

Without the help of many _____, most charities would be unable to carry out their work.

Syn.: patron, humanitarian
Ant.: misanthrope, malefactor

4. **chivalrous:** (adj.) marked by honor, courtesy, and courage; knightly

In today's busy world, where people are often heedless of others, a _____ act is admired by all.

Syn.: gallant, civil, valiant
Ant.: crude, uncouth, churlish, loutish

5. **clemency:** (noun) mercy, humaneness; mildness, moderation

Many judges are willing to show _____ to first offenders who express regret for their wrongdoing.

Syn.: leniency, forbearance, gentleness
Ant.: harshness, severity, cruelty, inflexibility

6. **dearth:** (noun) a lack, scarcity, inadequate supply; a famine

An employer may complain of a _____ of qualified applicants for available jobs.

Syn.: insufficiency, want, paucity
Ant.: surplus, oversupply, glut, abundance

7. **diffident:** (adj.) shy, lacking self-confidence; modest, reserved

Many a _____ suitor has lost his beloved to a bold rival.

Syn.: timid, bashful, unassertive, withdrawn
Ant.: bold, brash, audacious, self-confident, jaunty

8. **discrepancy:** (noun) a difference; a lack of agreement

_____ in the testimony of witnesses to a crime can have a decisive impact on the outcome of a trial.

Syn.: disagreement, divergence, inconsistency
Ant.: agreement, convergence, consistency

9. **embarks:** (verb) to go aboard; to make a start; to invest

Columbus spent years raising money before he was able to _____ on his perilous ocean voyage in search of a passage to the Far East.

Syn.: commence, launch, begin, board

10. **facile:** (adj.) easily done or attained; superficial; ready, fluent; easily shown but not sincerely felt

Writing is a _____ process for some authors but a laborious task for others.

Syn.: effortless, assured, poised, specious
Ant.: labored, awkward, halting

11. **indomitable:** (adj.) unconquerable, refusing to yield

All who hear of the remarkable deeds of Harriet Tubman admire her _____ courage in the face of grave danger.

Syn.: unbeatable, invincible, unyielding
Ant.: surrendering, submissive, yielding

12. **infallible:** (adj.) free from error; absolutely dependable

Some critics seem convinced that their expert knowledge makes them _____ judges of the quality of an artist's work.

Syn.: unerring, certain
Ant.: imperfect

13. **plod:** (verb) to walk heavily or slowly; to work slowly

After the blizzard, we had to _____ through deep snowdrifts to reach the nearest stores.

Syn.: lumber, trudge
Ant.: scamper, skip, prance

14. **pungent:** (adj.) causing a sharp sensation; stinging, biting

The kitchen of the French restaurant was filled with the _____ aroma of onion soup.

Syn.: sharp, spicy, piquant, caustic, racy
Ant.: bland, unappetizing, colorless, insipid

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web ensure the bolt lengths allow for a minimum of 2 3 threads protruding beyond the top of the nut when tightened bolts must be tightened according to the below sequence options assemble bolts hand tight maximum 30 of final tightening torque as per below cross pattern sequences

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web step 1 liberally lubricate all load bearing surfaces including threads and flat washers then install and finger tighten all fasteners number the bolts flange according to the bolt torque sequence step 2 set the torque wrench to 1 3 of the target torque value and tighten in an order bolts 1 2 3 4 until all have been tightened

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