

PREPARE

▲ WARNING

To prevent accidental vehicle start-up, which could cause death or serious injury, disconnect negative (-) battery cable before proceeding. (80048a)

1. Disconnect negative battery cable.
2. Remove left passenger footboard and bracket as an assembly. See [FOOTBOARDS AND FOOTRESTS](#) (Page 3-155).
3. Remove screw securing jiffy stand interlock sensor, if equipped. See [Jiffy Stand, Jiffy Stand Interlock Sensor](#) (Page 3-160).
4. Remove left rider footboard and brackets as an assembly. See [FOOTBOARDS AND FOOTRESTS](#) (Page 3-155).

REMOVE

1. Drain primary chaincase. See [Primary Chaincase Lubricant, Change Primary Chaincase Lubricant](#) (Page 2-26).
2. Remove heel shift lever.
 - a. Mark position of heel shift lever in relation to shaft.
 - b. Remove heel shift lever pinch screw.
 - c. Remove heel shift lever.
3. See [Figure 7-1](#). Remove cover screws (1, 2). Remove cover.

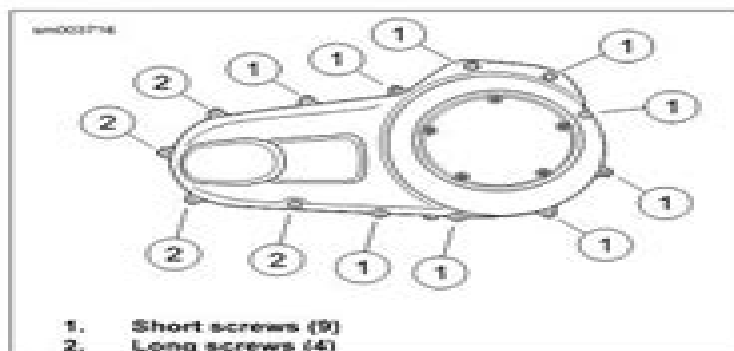


Figure 7-1. Primary Chaincase Cover Screws

INSTALL

FASTENER	TORQUE VALUE	
Mass damper screw	90–120 in-lbs	10.2–13.6 N·m
Primary cover fasteners	12–13 ft-lbs	16.3–17.6 N·m
Shift lever pinch screw, heel and toe levers	18–22 ft-lbs	24.4–29.8 N·m

1. See [Figure 7-2](#). If removed, install mass damper and screw (3). Tighten to 90–120 in-lbs (10.2–13.6 N·m).

2. Verify that all debris is washed from the inside ribs of the cover.
3. Install new cover gasket (1).
4. See [Figure 7-1](#). Install cover.
 - a. Apply a drop of LOCTITE 243 MEDIUM STRENGTH THREADLOCKER AND SEALANT (blue) to the threads of each screw.
 - b. Install cover with screws (1, 2) in positions shown.
 - c. See [Figure 7-3](#). Tighten in sequence to 12–13 ft-lbs (16.3–17.6 N·m).

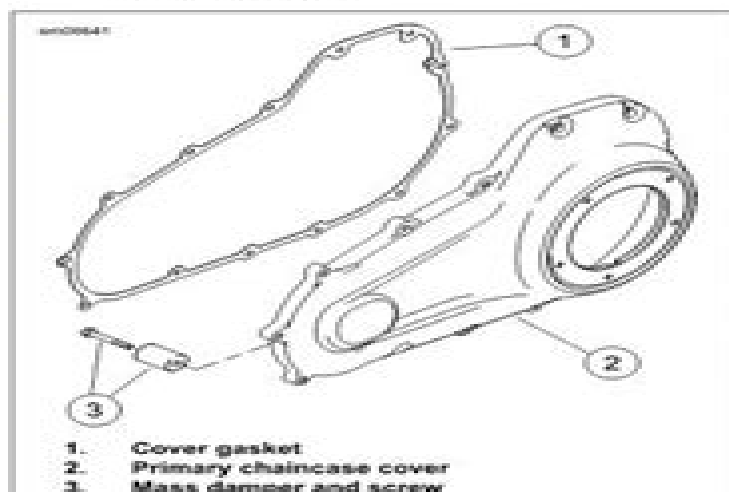


Figure 7-2. Primary Chaincase Cover Gasket

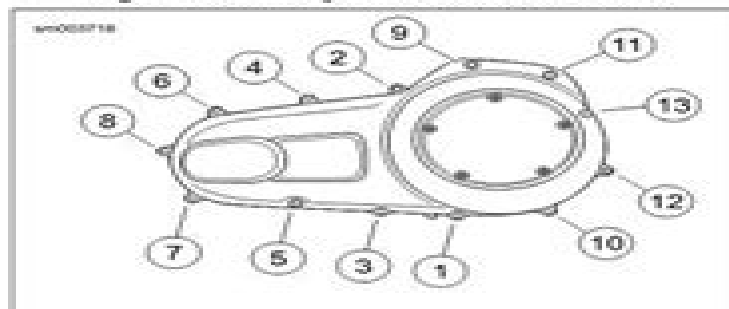


Figure 7-3. Primary Chaincase Cover Tightening Sequence

5. Fill primary chaincase. See [Primary Chaincase Lubricant, Change Primary Chaincase Lubricant](#) (Page 2-26).

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