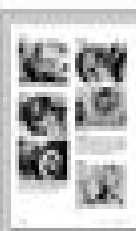


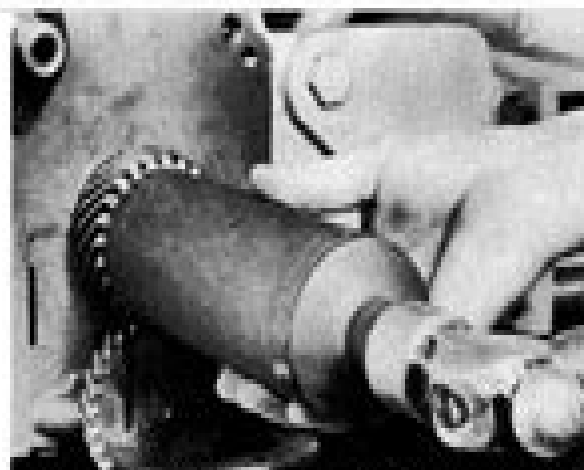
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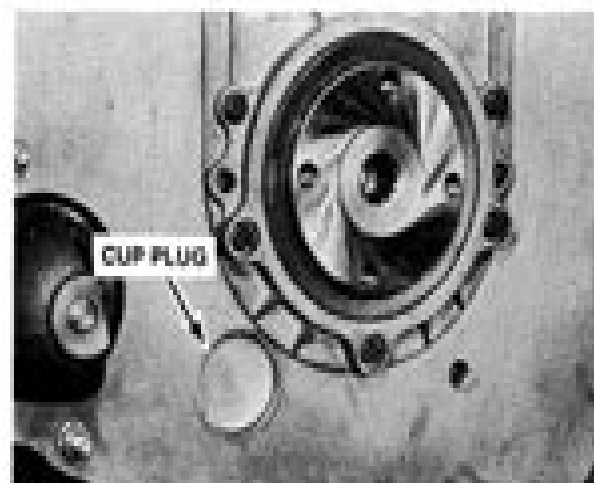
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Use a driver to push the gear on the crankshaft.



STEP 67



Use a soft hammer to push the camshaft gear on the camshaft.

IMPORTANT: Keep the camshaft from moving when pushing the gear on the shaft. The camshaft

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