

**2004 Pontiac GTO**

2004 ENGINE Engine Mechanical - 5.7L - GTO

**2004 ENGINE****Engine Mechanical - 5.7L - GTO****SPECIFICATIONS****FASTENER TIGHTENING SPECIFICATIONS****Fastener Tightening Specifications**

| <b>Application</b>                                                                                                                          | <b>Specification</b> |                |
|---------------------------------------------------------------------------------------------------------------------------------------------|----------------------|----------------|
|                                                                                                                                             | <b>Metric</b>        | <b>English</b> |
| Accelerator Control Cable Bracket Bolts                                                                                                     | 10 N.m               | 89 lb in       |
| Camshaft Retainer Bolts                                                                                                                     | 25 N.m               | 18 lb ft       |
| Camshaft Sensor Bolt                                                                                                                        | 25 N.m               | 18 lb ft       |
| Camshaft Sprocket Bolts                                                                                                                     | 35 N.m               | 26 lb ft       |
| Connecting Rod Bolts - First Pass                                                                                                           | 20 N.m               | 15 lb ft       |
| Connecting Rod Bolts - Final Pass                                                                                                           | 75 degrees           |                |
| Coolant Temperature Gage Sensor                                                                                                             | 20 N.m               | 15 lb ft       |
| Crankshaft Balancer Bolt - Installation Pass to Ensure the Balancer is Completely Installed                                                 | 330 N.m              | 240 lb ft      |
| Crankshaft Balancer Bolt - First Pass Install a NEW Bolt After the Installation Pass and Tighten as Described in the First and Final Passes | 50 N.m               | 37 lb ft       |
| Crankshaft Balancer Bolt - Final Pass                                                                                                       | 140 degrees          |                |
| Crankshaft Bearing Cap Bolts - Inner Bolts - First Pass in Sequence                                                                         | 20 N.m               | 15 lb ft       |
| Crankshaft Bearing Cap Bolts - Inner Bolts - Final Pass in Sequence                                                                         | 80 degrees           |                |
| Crankshaft Bearing Cap Side Bolts                                                                                                           | 25 N.m               | 18 lb ft       |
| Crankshaft Bearing Cap Studs - Outer Studs - First Pass in Sequence                                                                         | 20 N.m               | 15 lb ft       |
| Crankshaft Bearing Cap Studs - Outer Studs - Final Pass in Sequence                                                                         | 53 degrees           |                |
| Crankshaft Oil Deflector Nuts                                                                                                               | 25 N.m               | 18 lb ft       |
| Crankshaft Position Sensor Bolt                                                                                                             | 25 N.m               | 18 lb ft       |
| Cylinder Head Bolts - First Design - First Pass all M11 Bolts in Sequence                                                                   | 30 N.m               | 22 lb ft       |
| Cylinder Head Bolts - First Design - Second Pass all                                                                                        |                      |                |

# Pontiac Gto Convertible Service Manual

**D Kirk**



## **Pontiac Gto Convertible Service Manual:**

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