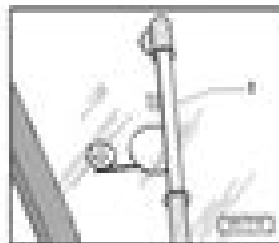


- Attach UV lamp 1, above damaged area. Expose resin to UV light for 10 minutes and then detach UV lamp.
- Smoothen damaged area using mesh-buffs, if necessary polish using 12 mil stiff and polishing buff.

Note

- The vehicle can be used again immediately as soon as the repair work has been completed.
- Depending on the type of damage, there is a possibility that some traces of the damage will remain. However, this does not have any bearing on the success of the repair job.
- Once the repair is completed, the windscreen can be subjected to normal loads. The expected and hardened surface layer ensures that the crack will not spread any further. The hard-surfaced resin is colourless and has the same reflective index as the windscreen glass.



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11 Aluminium

11.1 Aluminium repairs

Note

- These instructions only apply to conventional steel body vehicles fitted with aluminium panels.
- For an overview of the areas in which these aluminium panels are used refer to the illustration in the appropriate Body Repairs workshop manual, repair group 00.
- For repairs on all aluminium bodied vehicles (e.g. Audi A8) the following workshop manual continues to apply: > Body Repairs, Repair Gr. 00.00.01.01.01, Audi passenger cars, Aluminium



WARNING

Use tools either for steel or aluminium.

Recommended: aluminium tool set with today - V.A.G. 201000

11.2 Surface treatment

Only use stainless steel wire brushes.

Rough-filing discs must not be used because of the smear effect.

Use grinding discs of grit size P 60 to P 200.

Only use grinding discs, drill bits, millers and cutting discs in conjunction with cleaning block CA 300-302.

Clean surface with paint thinner.

Surface treatment otherwise as for steel.

Note

Aluminium components must be covered when grinding and welding steel parts. If metal spatter/metal makes contact with aluminium, remove immediately to avoid contact corrosion.



WARNING

Use tools either for steel or aluminium.

Recommended: aluminium tool set with today - V.A.G. 201000

11.3 Removing dents

The danger of material stretching is greater with aluminium than with steel.

Sharp-edged or hard panel beating tools (e.g. steel hammer) should not be used. Use plastic, wood or aluminium hammers instead.

Repair Manual Audi

A. K. Legg



Repair Manual Audi:

Audi 100 & A6 (91-97) Service and Repair Manual Andrew Legg, Mark Coombs, 1998 Saloon Estate inc special limited editions Does NOT cover Quattro S4 or S6 Petrol 1 8 litre 1781cc 2 0 litre 1984cc 2 3 litre 2309cc Does NOT cover V6 petrol engine Turbo Diesel 1 9 litre 1896cc 2 5 litre 2460cc **Audi A4 (4-cylinder) Service & Repair Manual** Spencer Drayton, 2005 Audi Owners Workshop Manual A. K. Legg, 1983 **Audi 100, 200 Official Factory Repair Manual, 1989, 1990, 1991** Audi of America, 1992 Bentley Publishers is the exclusive factory authorized publisher of Audi Repair Manuals in the United States and Canada The format has been designed for professional technicians so that finding applicable specifications is quick and easy and so that repair procedures can be grasped after a minimum of reading All manuals are heavily illustrated with high quality photographs and drawings and cover aspects of maintenance and service work Every manual is with factory specifications and tolerances **Audi A4 Owner's Workshop Manual (Swedish)**, 2016-01 **Audi 100 & A6 Service and Repair Manual** A. K. Legg, 2014 **Audi Fox Service Manual, 1973-1979** Robert Bentley, 1979 Outlines procedures for maintaining and repairing Audi Fox two door and four door sedans and station wagons sold in North America including close up photographs and charts **Audi 4000S, 4000CS and Coupe GT Official Factory Repair Manual** Audi of America, 1989-01-01 Bentley Publishers is the exclusive factory authorized publisher of Audi Repair Manuals in the United States and Canada The format has been designed for professional technicians so that finding applicable specifications is quick and easy and so that repair procedures can be grasped after a minimum of reading All manuals are heavily illustrated with high quality photographs and drawings and cover all aspects of maintenance and service work Every manual is complete with all factory specifications and tolerances Audi 100, A6 Repair Manual 1992, 1993, 1994, 1995, 1996 1997, 1996 Bentley Publishers is the exclusive factory authorized publisher of Audi Repair Manuals in the United States and Canada The format has been designed for professional technicians so that finding applicable specifications is quick and easy and so that repair procedures can be grasped after a minimum of reading All manuals are heavily illustrated with high quality photographs and drawings and cover all aspects of maintenance and service work Every manual is complete with all factory specifications and tolerances Audi A4, 4 Cyl. Petrol/Diesel/Turbo, 1995-2000, 2000

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