

2. Raise the rear support assembly to the body of the vehicle.
3. Install the rear and front support to body mount mounting bolts.
4. Install the front support bracket to the front body mount.

NOTE: Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use paints, lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems.

5. Install the front support bracket mounting bolts. Tighten the front support bracket mounting bolts to 86 N·m (63 lb ft).
6. Align the support assembly at the gauge holes. Tighten the rear and front support to body mount mounting bolts to 191 N·m (141 lb ft).
7. Connect the anti-lock brake system electrical connector.
8. Attach the parking brake cable at the support assembly.
9. Install the brake rotor.
10. Connect the parking brake cable to the brake calipers.
11. Adjust the parking brake cable.
12. Install the rear coil springs.
13. Install the electronic level control link.
14. Install the exhaust system.
15. Install the tires and wheels.
16. Lower the vehicle.

REAR AXLE LOWER CONTROL ARM REPLACEMENT

Removal Procedure

1. Remove the rear suspension support assembly. See **SUPPORT REPLACEMENT**.
2. Remove the Automatic Level Control height sensor link on the left control arm.
3. Remove the stabilizer shaft link. See **STABILIZER SHAFT LINK REPLACEMENT**.
4. Remove the wheel bearing/hub. See **WHEEL BEARING/HUB REPLACEMENT**.

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DJ Losen



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Servic Manual, 2001 Buick Park Avenue General Motors Corporation. North American Operations, 2000

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