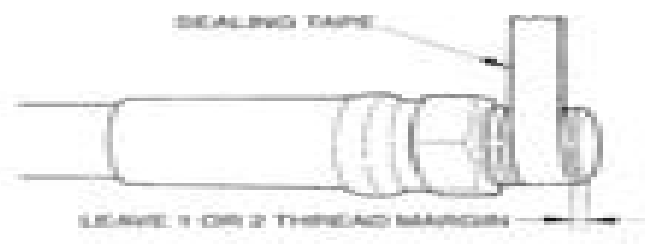


CAUTIONS DURING DISASSEMBLY AND ASSEMBLY

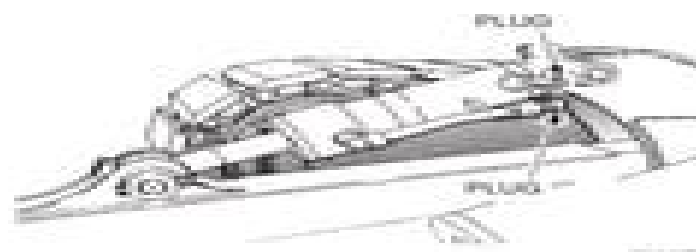
1. Clean the machine before disassembly operation.
2. Before disassembly, check the machine conditions and record them.
 - Model, Machine Serial Number, Hourmeter
 - Reasons for Repairs, Repair History
 - Condition of Filters
 - Fuel and Oil Conditions
 - Damage to each parts, etc.
3. To make reassembly operations easy, make matching marks at the necessary points.
4. Clean all disassembled parts and new parts, then arrange them in the proper sequence.
5. Be sure to replace all seals and cover pins, etc., with new parts.
6. Keep parts which should not come in contact with oil and water separate from parts with oil on them.
 - Electrical Parts, Rubber, V-Belts, etc.
7. When installing bearings, bushings and oil seals, as a rule, use a press. When a hammer, etc., is used, it leaves bruises.
8. Wipe all joining surfaces clean so that there is no dirt or dust adhering to them.
9. Wrap seal tape from the front end. Wrapping is tight and leaving 1 or 2 threads bare. Overlap the tape by about 50 mm.



10. When fitting the snap rings, the bigger, rounder side of their cross-sections should face the mating surfaces.

CAUTIONS DURING REMOVAL AND INSTALLATION OF THE HYDRAULIC UNITS

1. Make sure that the temperature of the hydraulic oil has dropped.
2. To prevent a loss of flow of the hydraulic oil, the residual pressure in the piping and the internal pressure in the hydraulic tank should be released.
3. Be sure to install caps or plugs on all openings in the hydraulic unit to prevent dirt from getting into the unit through the openings.



4. It is easy to mistake hydraulic oil adhering to the hydraulic unit for an oil leak, so wipe the unit off thoroughly.
5. Be sure that no damage is done to the plating on the end of the hydraulic cylinder.
6. As a rule, removal and installation of the hydraulic cylinder should be done with the rod fully retracted.
7. Be sure to bleed the air after replacing the hydraulic oil or removing any of the hydraulic device.
 (C-1) "III. Machine Configuration, Hydraulic System"

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