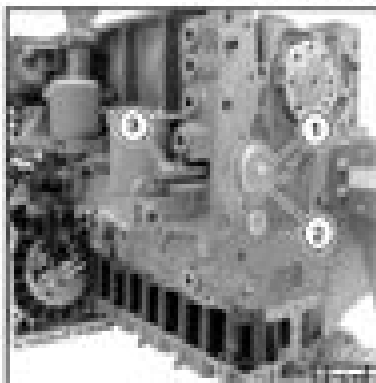
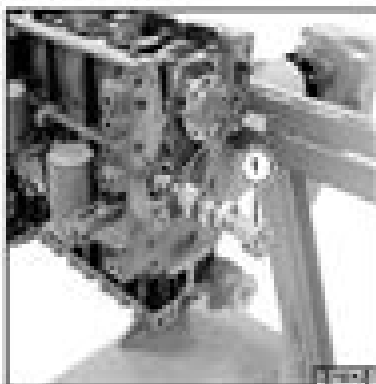




- Unscrew screws (1) and remove starter disk (2).
- Unscrew setting bolts (3).



- Press in all tappets.
- Pull out camshaft (1) carefully to the flywheel side.



Remove tappets:

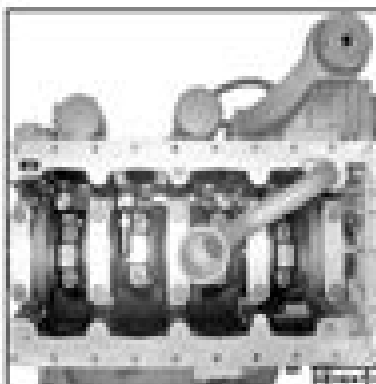
- Remove all tappets (arrow).



Note

Put away the components in the order of installation, note order of cylinders.

- Check the tappets for visible signs of wear.



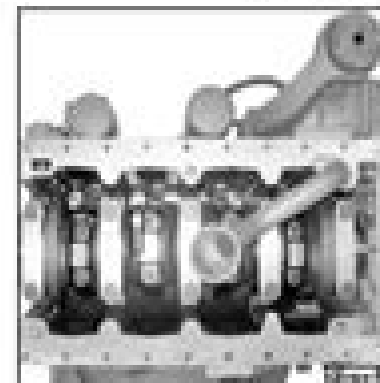
Install tappets

- Oil all tappets (arrow) tightly with engine oil and insert.



Note

Note assignment



Install camshaft

- Oil camshaft bearing and camshaft journal tightly with engine oil.



Note

The connecting surface (arrow) with the ruff of the measuring mechanism must be clean and oil free.

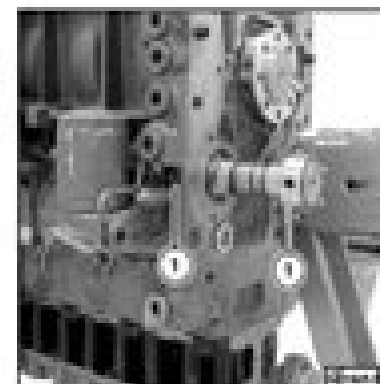


- Insert camshaft carefully.



Note

• The ruff of the measuring mechanism must engage the front camshaft journal.
• Check that the lines (1) in the camshaft and the crankcase match up.



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Jin-Ying Zhang



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