

Part 1  
**ENGINE SYSTEMS**

Chapter 4  
**TURBOCHARGER — FORD 7000**

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**1. DESCRIPTION AND OPERATION**

The turbocharger is a small turbine mounted directly on the engine exhaust manifold. A sectional view of the turbocharger is shown in Figure 1. The turbine wheel and the compressor wheel are mounted on a common shaft, supported by bearings in the bearing housing. Exhaust gases from the engine flow into the turbine housing and drive the turbine wheel and shaft assembly and

the compressor wheel at speeds in excess of 80,000 rpm. The compressor wheel forces clean air drawn from the air cleaner into the engine at an increased rate. This increased air supply helps the engine develop more power and better fuel economy.

The turbocharger consists of turbine, bearing, and compressor housings. The turbine housing is flange mounted on the exhaust manifold and ducted to the exhaust stack. It contains the turbine wheel and shaft assembly. The turbine wheel is made of cobalt steel to withstand the high temperatures of the exhaust gases.

The compressor housing consists of the compressor wheel and cover. The cover is ducted to the air intake manifold. The compressor wheel is made from aluminum since it operates in relatively cool air.

The bearing housing contains the bearings, seals, and retainers. The housing also contains a passage for oil used for cooling and lubrication. Figure 2 illustrates the oil flow through the bearing housing. Oil directed from the engine oil pump enters the passage at the top of the housing and flows under pressure to the bearing area. The oil completely surrounds the bearing by flowing in both directions between the bearing O.D. and the bearing housing, and between the bearing I.D. and the turbine shaft. Sealing rings at each end of the bearing housing, with air or gas pressure behind them, prevent oil from leaking into the compressor and turbine housings.

The oil moves to the lower portion of the bearing housing and drains to sump by gravity.

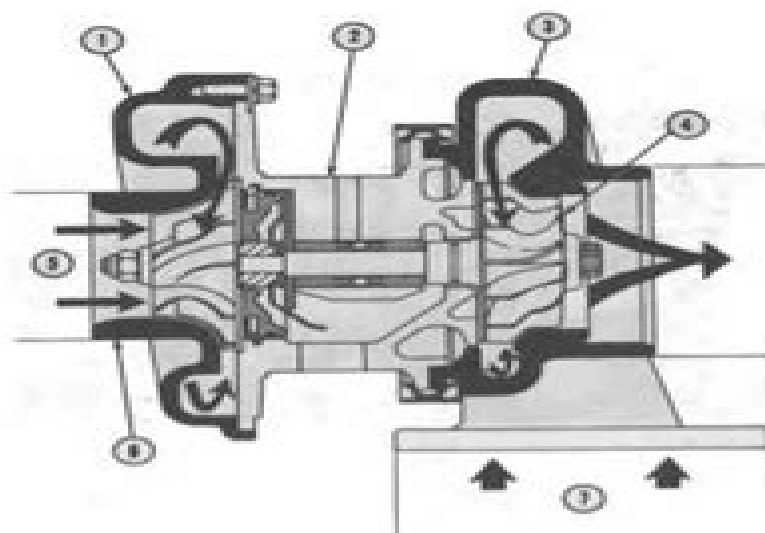


Figure 1  
Turbocharger Air Flow

- |                     |                          |
|---------------------|--------------------------|
| 1. Compressor Cover | 5. From Air Cleaner      |
| 2. Bearing Housing  | 6. Compressor Wheel      |
| 3. Turbine Housing  | 7. From Exhaust Manifold |
| 4. Turbine Wheel    |                          |

# Repair Manual For A Ford 3550 Tractor

**Léo Pomar**



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