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INCH / METRIC TAP DRILL SIZES & DECIMAL EQUIVALENTS

DANKE SAIDE	EGUNALENT	TAP SUE	CAULT SELE	DECHAL	TAP SIZE	
80	.0135 .0145 .0156		10	1935		
1 79	.0156		9	.1960		
78	.0160			2010	1/4 - 20	1
77	.0180		64 6	.2031 .2040		
75	.0210		5	2055		
74	.0225		4	_2090		13
73	.0240		7 32	2130	1/4 - 28	17
71	.0260		4	-2188 -2210		111
70 69	.0280		1	-2280		
68	.0310		15 A	2344		111
32 67	.0312			2280 2340 .2344 .2380		
66	.0320		5	2420		12
65	.0350		1 5	.2500	1200	
64	.0360			.2570	5/16 - 18	_
64 63 62 61	.0380		64	2656		
61	.0390		-	.2660		
60 59	0410			.2720	5/16 - 24	
58	.0400 .0410 .0420		9 K	.2770		189
57	.046.300		33	.2812		183
56	.0465	0 - 80		.2900		100
55	.0520		64	.2969		
54	.0550	1 - 64, 72	5 N	.3020	3/a - 16	
	.0625	04, 72	16 0	.3160	-18 - 16	100
52 51	.0635		21 P	.3230 .3281 .3320		
50	.0670	2 - 56, 64	64 c	.3281	3/a - 24	125
49	.0730	2 - 55, 54		.3390	-10 - 2-	125
48	.0760		22	.3438		103
47	.0781	3 - 48	2	.3480		130
46	.0810		64	.3594		199
45	.0820	3 - 56	3 0	.3680	7/16 - 14	100
44	.0890	4 - 40	8	.3770		
3 42	.0935	4 - 48	· ·	.3860	74. 00	
	.0938 .0960 .0980		64 ×	.3906	7/16 - 20	100
40	.0980		13 \$.4040		100
40 39 38	.0995	5 - 40	13 ' 32 Z	.4062 .4130		100
37	.1040	5 - 44	64 7	.4219	1/2 - 13	
36	.1065	6 - 32	29 16	4375		100
35	.1094		64 15	.4531	1/2 - 20	1 2
34 33 32	.1110	6 40	31 32 64 1	.4844	9/16 - 12	195
33	.1160	6 - 40	33 2 64 17	.5000		151
1 31	.1200			.5156	9/16 - 18 5/8 - 11	163
8 30	.1250		35 32 64 9	.5469	-10-11	183
29	.1360	8 - 32, 36		.5625	250,000	1 5
28	.1405		64 19	.5781	5/a - 18	100
27	.1406		39 32 64 5	.6094		
26 25	.1470	5020.999000		.6250		
25	.1495	10 - 24	64 21	.6406	3/4 - 10	
22	.1540			.6719		100
3	.1540 .1562 .1570		45 16	.6875	3/4 - 16	
22 21	1590	10 - 32	64 23	.7031		183
20	.1610	10 - 32		.7344		183
19	.1610 .1660 .1695		49 4	.7500	74	
18	.1719		49 4 64 25 51 32	.7656	7/8 - 9	
17	.1730	100000000000000000000000000000000000000		.7969	200000000000000000000000000000000000000	
16	.1770	12 - 24	53 16	.8125	7/6 - 14	
14	.1820	12 - 28	64 27	.8281 .8438		
4.9	.1850			.8594		
16	.1875		57 8	.8750 .8906	1 - 8	
10 12			64 29			

DPILL SIZE	EGUMALENT	TAP SIZE	
59	.9219	1 - 12	
64 15	.9375	1 - 12	
61 16	.9531		
64 31	.9688		
53 32	.9844	11/a - 7	
1 -	1.0000		
Visa .	1.0469	11/s - 12	
764	1.1094	11/4 - 7	
11/8-	1.1250		
11/64	1.1719	11/4 - 12	
17/32	1.2188	13/8 - 6	
11/4	1.2500		
9/64	1.2969	13/8 - 12	
111/32	1.3438	11/2 - 6	
13/8	1.3750		
7/64	1.4219	11/2 - 12	
11/2-	1.5000		

METRIC TAP	TAP DRILL S	DECIMAL (IN)
M1.6 x 0.35	1.25	.0492
M1.8 x 0.35	1.45	.0571
M2 x 0.4	1.60	.0630
M2.2 x 0.45	1.75	.0689
M2.5 x 0.45 M3 x 0.5	2.05	.0807
M3.5 x 0.6	2.90	.1142
M4 × 0.7	3.30	.1299
M4.5 × 0.75	3.70	.1457
M5 x 0.8	4.20	.1654
M6 x 1	5.00	.1968
M7 x 1	6.00	.2362
M8 x 1.25	6.70	.2638
M8 x 1	7.00	.2756
M10 x 1.5 M10 x 1.25	8.50	.3346
M12 x 1.75	10.20	4016
M12 x 1.25	10.80	4252
M14 × 2	12.00	4724
M14 x 1.5	12.50	.4921
M16 x 2	14.00	.5512
M16 x 1.5	14.50	.5709
M18 x 2.5	15.50	.6102
M18 x 1.5	16.50	.6496
M20 x 2.5 M20 x 1.5	17.50 18.50	.7283
M22 x 2.5	19.50	.7677
M22 x 1.5	20.50	.8071
M24 x 3	21.00	.8268
M24 x 2	22.00	.8661
M27 x 3	24.00	.9449
M27 x 2	25.00	.9843
M30 x 3.5 M30 x 2	26.50 28.00	1.0433
M30 x 2 M33 x 3.5	29.50	1.1614
M33 x 2	31.00	1.2205
M36 x 4	32.00	1.2598
M36 x 3	33.00	1.2992
M39 x 4	35.00	1.3780
M39 x 4 M39 x 3	35.00	1.3780



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Wolfgang Guggemos



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