



Fig. 9

the front and then the rear set screws (82) in the feed dog can be reached with a screw driver and taken out. Replace the ordinary feed dog with feed dog (26889) which permits of a stitch width of  $\frac{3}{16}$ ". Before tightening the screws firmly, slip on needle plate (26888) and check whether the feed dog moves freely in the feed slot. After mounting the new needle plate, screw on matching presser foot (31051).

To make two-needle ornamentalments, the machine has to be fitted with a twin-needle clamp (105381 x 2.0), part of the extra accessories, for a needle gauge of  $\frac{3}{16}$ ". It is secured on the needle bar by means of set screw d (Fig. 9).



#### Removing the Top Cover

After removing the top cover, all oiling points in the arm of the machine can be reached and the assemblies in the arm be adjusted.

Two studs hold the top cover in position on the arm casting. To remove the cover, proceed as follows:

Engage the bobbin winder, tilt the cover back, then forward, and pull it up simultaneously (Fig. 10). Do not try to lift the cover off perpendicularly. On page 76 is explained how to remove the top cover from the PFAFF Automatics.

Fig. 10

# Pfaff 230 Service Manual

**BM King**



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