

Rolls Royce Silver Cloud 1955-1966 Workshop Manual

Workshop Manual

Rolls Royce Silver Cloud, Silver Cloud II and Phantom II
Series 30, Series 52 and Series Commercial 52

Rolls Royce Silver Cloud II and Bentley 2



Fig. 215 Front propeller shaft and water pump
used in series

- | | | |
|--------------------------|------------|------------|
| 1. RUBBER BOOT HOSE CLIP | 21. WASHER | 31. WASHER |
| 2. RUBBER BOOT | 22. WASHER | 32. WASHER |
| 3. RUBBER BOOT HOSE CLIP | 23. WASHER | 33. WASHER |
| 4. WASHER | 24. WASHER | 34. WASHER |
| 5. WASHER | 25. WASHER | 35. WASHER |
| 6. WASHER | 26. WASHER | 36. WASHER |
| 7. WASHER | 27. WASHER | 37. WASHER |
| 8. WASHER | 28. WASHER | 38. WASHER |
| 9. WASHER | 29. WASHER | 39. WASHER |
| 10. WASHER | 30. WASHER | 40. WASHER |
| 11. WASHER | 31. WASHER | 41. WASHER |
| 12. WASHER | 32. WASHER | 42. WASHER |
| 13. WASHER | 33. WASHER | 43. WASHER |
| 14. WASHER | 34. WASHER | 44. WASHER |
| 15. WASHER | 35. WASHER | 45. WASHER |
| 16. WASHER | 36. WASHER | 46. WASHER |
| 17. WASHER | 37. WASHER | 47. WASHER |
| 18. WASHER | 38. WASHER | 48. WASHER |
| 19. WASHER | 39. WASHER | 49. WASHER |
| 20. WASHER | 40. WASHER | 50. WASHER |

Propeller Shafts — to assemble

Insert the shafts in individual water pumps, ensuring that they are of the correct thickness, so that they fit in the water pump housing and do not float.

Tighten the flange bolts to the correct torque, the flange cover and flange cover gasket are tightened to 40-45 lb.ft. If the flange cover gasket has been dismounted, it must be replaced through the flange cover holes, and then a torque loading of 20-25 lb.ft. while the shaft is held in the correct position.

When fitting new friction discs to the pump bearing housing, ensure that they are of the correct thickness, so that they fit in the water pump housing and do not float.

52 cars:

Friction disc — 862.1000 — 9.107 in. (23.14 in.)

52 cars:

Friction disc — 862.1002 — 9.270 in. (23.65 in.)

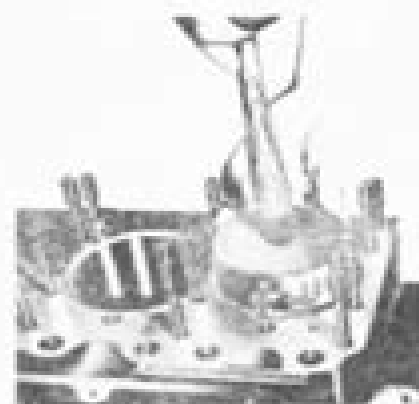


Fig. 216 Detail of front 52 compressor water pump

Description (Page 417 in Engine Manual)
Third paragraph to read—

The liquid bearings in the pistons are split into two halves, one in the upper and one in the lower half of the piston. The pistons are ground to a finish of 0.0001 in.

Fifth paragraph to read—

The pistons are ground to a finish of 0.0001 in. The pistons are ground to a finish of 0.0001 in. The pistons are ground to a finish of 0.0001 in.

The pistons fitted to the majority of 52 engines have the correct and provide a compression ratio of 9 : 1.

In engines where only low compression is available, pistons with a reduced crown are fitted to the engine and provide a compression ratio of 8 : 1.

CONNECTED PISTON

The pistons are fitted in the engine and are fitted to the engine. The pistons are fitted in the engine and are fitted to the engine.

Piston identification

The 9 : 1 compression ratio pistons have a flat crown and offset gudgeon pins which are larger in diameter than those fitted in the 52 engines.

The 8 : 1 compression ratio pistons have a rounded crown and offset gudgeon pins which are larger in diameter than those fitted in the 52 engines.

The following information in the description is applicable to the 52 engine:

Neutralised fuel — To ensure (Page 418 in Engine Manual)

Fourth paragraph to read—

When fitted the fuel should be directed towards the rear of the fuel tank diameter of 1.000 in. (25.40 mm).

Connecting rods and pistons — To ensure (Page 419 in Engine Manual)

Fifth paragraph to read—

To ensure that the piston is fitted correctly relative to the connecting rod, the following procedure must be observed.

Due to the offset on gudgeon pins the pistons in "Neutral" are identified by the word "FRONT" towards the front, and must be fitted with the "FRONT" towards the front of the engine.

Fit the connecting rod to the piston in such a way as to ensure that the large end of the connecting rod and cap are correct to the standard (see Fig. 216 Section 511 in Engine Manual)

The pistons shown in Figures 218, 241 and 242 in the Engine Manual are 9 : 1 compression ratio pistons. The 9 : 1 compression ratio pistons are fitted in engines — see list for series, for Fig. 2.

The following information in this Section is applicable to the 52 engine:

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Roll Royce Silver Cloud Workshop Manual

James Taylor



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