



3. Before installing the cover make sure the sealing surfaces are clean and dry, and shafts are fully seated in the transmission case. Apply Crankcase Sealant (PN 2871557) to the mating surfaces.



Apply Crankcase Sealant to mating surfaces.

4. Reinstall the thrust button shim, thrust button, and other shims into the cover. Reinstall cover and torque bolts in a criss-cross pattern in 3 steps to 27-34 ft. lbs. (36.50-46 Nm).



Cover Bolt Torque: 27-34 ft.lbs. (36.5-46 Nm)

NOTE: Make sure that the case locating pins (knock pipes) are in place.

5. Install new front and rear output shaft seals. Apply grease to the seal lips. Cover the splines of the shaft to protect the seal lips during installation.
6. Install pinion shaft with bearing.
7. Install retainer plate with flat side toward bearing.

8. Apply Loctite™ 262 (Red) (PN 2871951) to screw threads and torque screws to 6-12 ft. lbs. (8-16 Nm).



Pinion Retainer Plate Bolt
Torque: 6-12 ft.lbs. (8-16 Nm)

9. Install the a new needle bearing, the 24T reverse sprocket, washer, and a new snap ring. Install the shift dogs and wave spring. Install the washer, a new needle bearing and the high gear. Install the press fit gear and ball bearing.



NOTE: Install a new snap ring at this time. When installing the new snap ring, open the the snap ring just far enough to go over the shaft, to avoid stressing the snap ring. If the snap ring is overstressed, it could come off the shaft and cause internal damage to the transmission.

Polaris Sportsman 700 Twin Efi Service Repair Manual

Terry C. Jones



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Sportsman 450 Browning Edition 2006 Sportsman 500 1996 2010 Sportsman 500 RSE 2000 2002 Sportsman 500 DUSE 2001 2002 Sportsman 500 HO 2001 2006 2008 2010 Sportsman 500 X2 2006 2010 Sp *Yamaha ATVs Raptor 660 and 700* Editors of Haynes Manuals,2012-11-01 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the ATV We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Comprehensive routine maintenance and fault diagnosis sections Detailed wiring diagrams Color spark plug diagnosis Complete coverage for your Yamaha Raptor 660 for 2001 thru 2005 and Raptor 700 for 2006 thru 2012 ATVs Routine Maintenance Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams

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