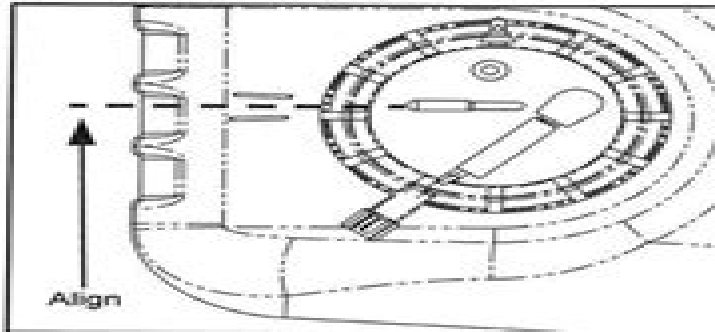


13. Install fuel pump into fuel tank, hold float arm to the pump body and tilt assembly to ensure float arm does not get caught or bent during installation.
14. Gently push down on fuel pump flange ensuring flange is centered.
15. Roughly align capped vent fitting with orientation marks on fuel tank to ensure float arm does not get bent or snagged.

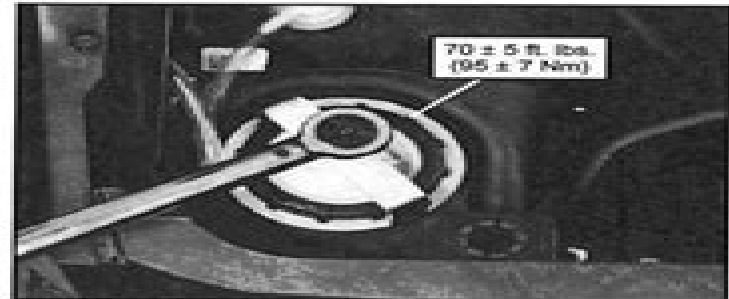


CAUTION

Failure to align the orientation marks may lead to interferences with the fuel level float arm and cause incorrect function.

16. While maintaining downward pressure, thread new PFA nut onto fuel tank and hand tighten. Use care when starting PFA nut, ensuring threads are properly aligned. Verify orientation marks are still aligned between fuel pump and fuel tank.

17. Torque PFA nut to specification using the Fuel Pump Service Tool (PU-50326), 3 in. extension and a calibrated torque wrench.



Fuel Pump PFA Nut:
70 ± 5 ft. lbs. (95 ± 7 Nm)

18. Verify alignment of fuel pump and tank orientation marks.
19. Connect the fuel line to the fuel pump outlet.



IMPORTANT: Be sure to engage the white retainer on fuel line until it snaps into place. Pull on fuel line lightly to confirm connection.

20. Connect the fuel pump electrical harness.
21. Install the lower seat base.
22. Test the fuel pump by turning on the key and listening for the pump to activate. Cycle the key several times to prime the system.

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AW Chickering



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Table of Contents Polaris Snowmobile 500 Efi Manual

1. Understanding the eBook Polaris Snowmobile 500 Efi Manual
 - The Rise of Digital Reading Polaris Snowmobile 500 Efi Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Polaris Snowmobile 500 Efi Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Polaris Snowmobile 500 Efi Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Polaris Snowmobile 500 Efi Manual
 - Personalized Recommendations
 - Polaris Snowmobile 500 Efi Manual User Reviews and Ratings
 - Polaris Snowmobile 500 Efi Manual and Bestseller Lists
5. Accessing Polaris Snowmobile 500 Efi Manual Free and Paid eBooks
 - Polaris Snowmobile 500 Efi Manual Public Domain eBooks
 - Polaris Snowmobile 500 Efi Manual eBook Subscription Services
 - Polaris Snowmobile 500 Efi Manual Budget-Friendly Options

6. Navigating Polaris Snowmobile 500 Efi Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Polaris Snowmobile 500 Efi Manual Compatibility with Devices
 - Polaris Snowmobile 500 Efi Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Polaris Snowmobile 500 Efi Manual
 - Highlighting and Note-Taking Polaris Snowmobile 500 Efi Manual
 - Interactive Elements Polaris Snowmobile 500 Efi Manual
8. Staying Engaged with Polaris Snowmobile 500 Efi Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Polaris Snowmobile 500 Efi Manual
9. Balancing eBooks and Physical Books Polaris Snowmobile 500 Efi Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Polaris Snowmobile 500 Efi Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Polaris Snowmobile 500 Efi Manual
 - Setting Reading Goals Polaris Snowmobile 500 Efi Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Polaris Snowmobile 500 Efi Manual
 - Fact-Checking eBook Content of Polaris Snowmobile 500 Efi Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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