

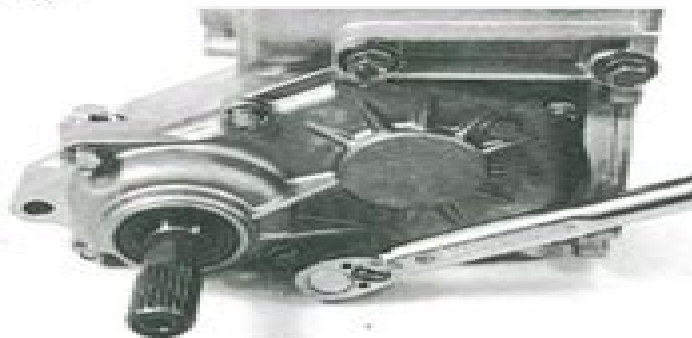


3. Before installing the cover make sure the sealing surfaces are clean and dry, and shafts are fully seated in the transmission case. Apply Crankcase Sealant (PN 2871557) to the mating surfaces.



Apply Crankcase Sealant to mating surfaces.

4. Reinstall the thrust button shim, thrust button, and other shims into the cover. Reinstall cover and torque bolts in a criss-cross pattern in 3 steps to 27-34 ft. lbs. (36.50-46 Nm).



Cover Bolt Torque: 27-34 ft.lbs. (36.5-46 Nm)

NOTE: Make sure that the case locating pins (knock pipes) are in place.

5. Install new front and rear output shaft seals. Apply grease to the seal lips. Cover the splines of the shaft to protect the seal lips during installation.
6. Install pinion shaft with bearing.
7. Install retainer plate with flat side toward bearing.

8. Apply Loctite™ 262 (Red) (PN 2871951) to screw threads and torque screws to 6-12 ft. lbs. (8-16 Nm).



Pinion Retainer Plate Bolt
Torque: 6-12 ft.lbs. (8-16 Nm)

9. Install the a new needle bearing, the 24T reverse sprocket, washer, and a new snap ring. Install the shift dogs and wave spring. Install the washer, a new needle bearing and the high gear. Install the press fit gear and ball bearing.



NOTE: Install a new snap ring at this time. When installing the new snap ring, open the the snap ring just far enough to go over the shaft, to avoid stressing the snap ring. If the snap ring is overstressed, it could come off the shaft and cause internal damage to the transmission.

Polaris Sportsman 700 Repair Manual

SB Merriam



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Table of Contents Polaris Sportsman 700 Repair Manual

1. Understanding the eBook Polaris Sportsman 700 Repair Manual
 - The Rise of Digital Reading Polaris Sportsman 700 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Polaris Sportsman 700 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Polaris Sportsman 700 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Polaris Sportsman 700 Repair Manual
 - Personalized Recommendations
 - Polaris Sportsman 700 Repair Manual User Reviews and Ratings
 - Polaris Sportsman 700 Repair Manual and Bestseller Lists
5. Accessing Polaris Sportsman 700 Repair Manual Free and Paid eBooks
 - Polaris Sportsman 700 Repair Manual Public Domain eBooks
 - Polaris Sportsman 700 Repair Manual eBook Subscription Services
 - Polaris Sportsman 700 Repair Manual Budget-Friendly Options

6. Navigating Polaris Sportsman 700 Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Polaris Sportsman 700 Repair Manual Compatibility with Devices
 - Polaris Sportsman 700 Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Polaris Sportsman 700 Repair Manual
 - Highlighting and Note-Taking Polaris Sportsman 700 Repair Manual
 - Interactive Elements Polaris Sportsman 700 Repair Manual
8. Staying Engaged with Polaris Sportsman 700 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Polaris Sportsman 700 Repair Manual
9. Balancing eBooks and Physical Books Polaris Sportsman 700 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Polaris Sportsman 700 Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Polaris Sportsman 700 Repair Manual
 - Setting Reading Goals Polaris Sportsman 700 Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Polaris Sportsman 700 Repair Manual
 - Fact-Checking eBook Content of Polaris Sportsman 700 Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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