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## CLUTCHING



### PVT ASSEMBLY INSPECTION

- Inspect PVT outer cover for damage. Replace if cracked or damaged. Align the alignment mark on the cover with the mark on the engine case.



- Place a hex nut on transmission input shaft.
- Apply RTV silicone sealant to outside edge of inner cover to engine case. It should be tight between the case and the cover to ensure a good seal. Surface must be clean to ensure adhesion of silicone sealant.
- Hand-tighten and tighten rear cover bolts just enough to hold it in place.
- Put oil cover cap and plug in place. Hand-tighten cap and tighten screws securely.
- Torque rear cover bolts (25 ft-lbs) to specification.



|                                |
|--------------------------------|
| Inner Cover Bolt Torque (Rear) |
| 10 ft-lbs (13.6 Nm)            |
| Outer Cover Bolt Torque (Rear) |
| 10 ft-lbs (13.6 Nm)            |
| Drive Clutch Bolt Torque       |
| 40 ft-lbs (54 Nm)              |

- Insert drive shaft splines in transmission input shaft.



- Clean splines inside drive shaft and on the transmission input shaft.
- Apply a light film of grease to the splines on the shaft.
- Install the drive shaft assembly, lock washers, and retaining bolt. Torque to specification.
- Check end of bolt on cover and the bolt face inside drive shaft.
- Tighten drive shaft and torque retaining bolt to specification.
- Hand-tighten retaining flange of system. The rear bolt is installed. Install oil cap and oil plug.
- Check torque PVT outer cover against it is damaged. Place the panel with the same side as it is.

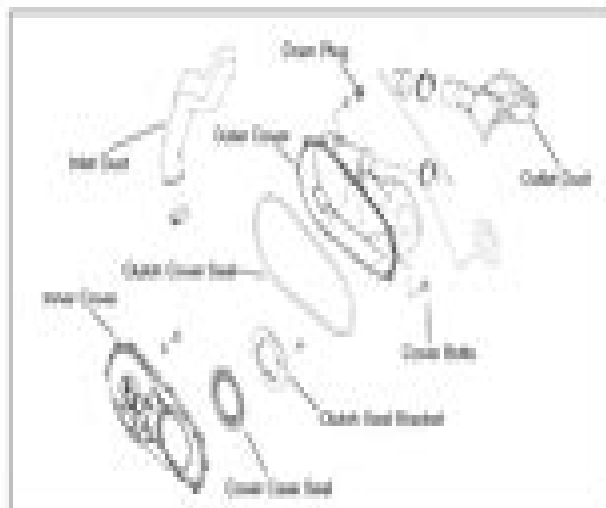


- Hand-tighten PVT outer cover and secure with screws.
- Hand-tighten oil cap assembly, panel and nut.

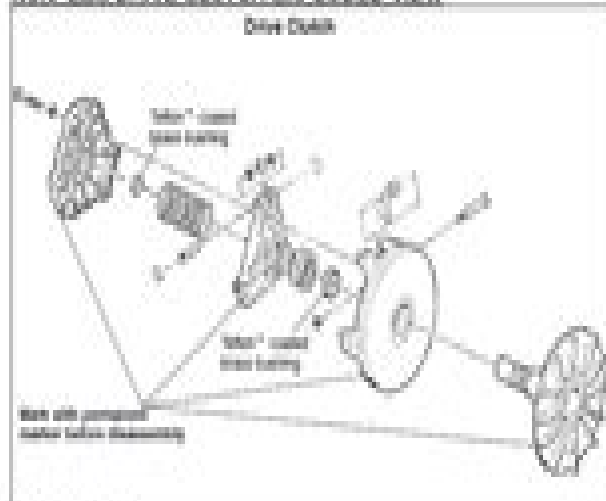


## CLUTCHING

### PVT SEALING AND DUCTING COMPONENTS



### NON-END DRIVE CLUTCH EXPLODED VIEW



# Polaris Predator 90 Service Manual 2004

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