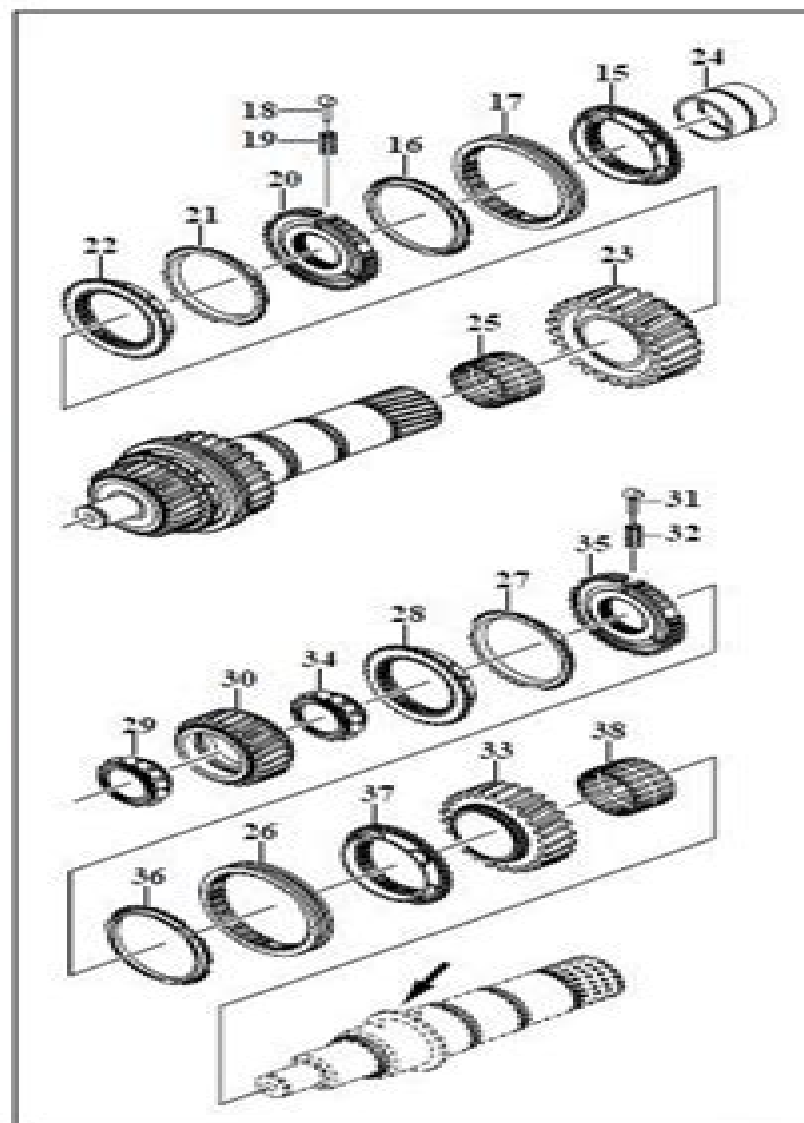


- 12 Remove clutch body (15) and synchronizer ring (16).
 - 13 Remove sliding sleeve (17).
- NOTE**
Use cloth to catch released pressure pieces (18) and compression springs (19) when pulling off sliding sleeve.
- 14 Place two-leg or three-leg puller on 2nd speed helical gear (23). Pull off helical gear together with bush (24), clutch body (22), synchronizer ring (21) and synchronizer hub (20). Use adapter.
 - 15 Remove needle cage (25).
 - 16 Clamp output end of mainshaft.
 - 17 Attach 2- or 3-leg puller underneath sliding sleeve (26) and pull off synchronizer ring (27, clutch body (28), roller bearing (29) and helical gear (30). Use adapter.
- NOTE**
Use cloth to catch released pressure pieces (31) and compression springs (32) when pulling off sliding sleeve.
- 18 Remove pressure pieces and springs. Attach 2- or 3-leg puller underneath 3rd-speed helical gear (33) and pull off together with roller bearing (34), synchronizer hub (35), synchronizer ring (36) and clutch body (37). Use adapter.

CAUTION

Do not attach puller to mainshaft collar (see arrow).

- 19 Remove needle cage (38).



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Scania Zf Gearbox Repair Manual

Mark Steyvers



Scania Zf Gearbox Repair Manual:

Automotive Transmissions Harald Naunheimer, Bernd Bertsche, Joachim Ryborz, Wolfgang Novak, 2010-11-09 This book gives a full account of the development process for automotive transmissions Main topics Overview of the traffic vehicle transmission system Mediating the power flow in vehicles Selecting the ratios Vehicle transmission systems basic design principles Typical designs of vehicle transmissions Layout and design of important components e g gearshifting mechanisms moving off elements pumps retarders Transmission control units Product development process Manufacturing technology of vehicle transmissions Reliability and testing The book covers manual automated manual and automatic transmissions as well as continuously variable transmissions and hybrid drives for passenger cars and commercial vehicles Furthermore final drives power take offs and transfer gearboxes for 4 WD vehicles are considered Since the release of the first edition in 1999 there have been a lot of changes in the field of vehicles and transmissions About 40% of the second edition s content is new or revised with new data *The Commercial Motor* ,1979 **Braby's Commercial Directory of Southern Africa** ,1991
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