

4. Install the Bullet Tray with two 8-32x4" socket head cap screws(A). Attach two Ammo Bins to the front of the Bullet Tray(B). See photo 3



Photo 3

5. Slide the Bottle Cap over end of Spent Primer Tube down to flared end and attach Bottle to Cap. Next, slide on the Return Spring Plate with the squared section pointed at the Bullet Tray as shown in photo 4, then slide on the Spring.



Photo 4

6. Raise the Ram to the top of the press stroke and install the Return Spring Plate, Spring, Spent Primer Tube and Bottle assembly by securing the setscrew at the bottom side of the Shell Plate Holder Assembly. **NOTE: The Return Spring Plate must rest on top of the Press Frame.** See photo 4 above.

CALIBER SET UP

The following steps should be completed for every caliber changeover.

1. Install the Detent Spring and Ball into Shell Plate Holder. See photo 5.



Photo 5

2. Attach Star Wheel to Shell Plate using two 8-32x3/8" socket head button screws.
3. Install the Shell Plate onto the Shell Plate Holder assembly with the Shoulder Bolt and 5/16" hex wrench. See photo 6



Photo 6

4. Loosen the 5/64" SHSS in the shell plate holder assembly and adjust Case Eject Wire to point to the rear of the shell holder slot. Tighten SHSS using the included 5/64" hex key wrench. See photo 7.



Photo 7

5. The Small Primer Plug assembly is factory installed. Replace with the Large Primer Plug assembly if desired.

6. Tighten the primer plug assembly with a 7/16" open-end wrench (not included). See photo 8.



Photo 8

7. Insert a case into station 1. Loosen the 3/32" BHCS, adjust station 1 case holder spring to barely touch the rim of the case, hold spring in place and tighten BHCS. Use included 3/32" hex key wrench. Remove the case. See photo 9. **NOTE: This adjustment must be made each time you change shell plates.**



Photo 9

8. Thread in the Case Activated Powder Measure assembly into Station 3 of the Press Frame.
9. Install Die Plate and lock into place with the two Die Plate Pins. See photo 10. The two outside holes are for pin storage when Die Plate is removed.



Photo 10

Rcbs Reloader Owners Manual

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Table of Contents Rcbs Reloader Owners Manual

1. Understanding the eBook Rcbs Reloader Owners Manual
 - The Rise of Digital Reading Rcbs Reloader Owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Rcbs Reloader Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Rcbs Reloader Owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Rcbs Reloader Owners Manual
 - Personalized Recommendations
 - Rcbs Reloader Owners Manual User Reviews and Ratings
 - Rcbs Reloader Owners Manual and Bestseller Lists
5. Accessing Rcbs Reloader Owners Manual Free and Paid eBooks

- Rcbs Reloader Owners Manual Public Domain eBooks
- Rcbs Reloader Owners Manual eBook Subscription Services
- Rcbs Reloader Owners Manual Budget-Friendly Options
- 6. Navigating Rcbs Reloader Owners Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Rcbs Reloader Owners Manual Compatibility with Devices
 - Rcbs Reloader Owners Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Rcbs Reloader Owners Manual
 - Highlighting and Note-Taking Rcbs Reloader Owners Manual
 - Interactive Elements Rcbs Reloader Owners Manual
- 8. Staying Engaged with Rcbs Reloader Owners Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Rcbs Reloader Owners Manual
- 9. Balancing eBooks and Physical Books Rcbs Reloader Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Rcbs Reloader Owners Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Rcbs Reloader Owners Manual
 - Setting Reading Goals Rcbs Reloader Owners Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Rcbs Reloader Owners Manual
 - Fact-Checking eBook Content of Rcbs Reloader Owners Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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