

## **1.0 OPERATION MANUAL SPECIFICATIONS**

### **1.1 Scope**

The Main Contractor shall provide an Operation Manual covering the work of the Civil Contract and all Nominated Sub-contracts. Operation Manual shall also be provided by the various equipment suppliers and Nominated Sub-Contractors for integration into the Main Contractor's manual.

### **1.2 General**

The Operation Manual shall be an essential part of the equipment supplied under this Contract. The supply and delivery of equipment will be regarded as incomplete until the draft Operation Manual is submitted and approved. Draft Operation Manual with the content specified shall be submitted in the format specified by Goulburn Valley Water (GVW). GVW has developed Operation Manual templates for use by the Main Contractor, Nominated Subcontractors and equipment suppliers.

#### **1.2.1 Definitions:**

The term contractor shall be read as meaning the Main Contractor, unless specifically noted otherwise throughout this section of the Specification.

#### **1.2.2 Submission of Draft Copy of Manuals**

1.2.2.1 Within 21 days prior to the commencement of commissioning of the Works the Contractor shall provide to the Superintendent for approval, one (1) digital copy of the draft Operation Manual for all items, or groups of similar items of equipment supplied under the Contract.

# Sample Insurance Agency Operations Manual

**D Kirk**



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web a situation in which a person who belongs to a particular group is believed by other people to be a member of a different group for example a different race reasons for passing are

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web oct 28 2021 hall s directing debut stars tessa thompson and ruth negga as friends who are both passing for what they are not in an adaptation of nella larsen s 1929 novel

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web synopsis irene redfield a light skinned black woman living in harlem meets a childhood friend clare by chance at a hotel while irene identifies as african american and is married to a black doctor clare passes as white and has married a wealthy white man clare invites irene back to the hotel where she is staying with her husband john

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web nov 11 2021 set in the 1920s passing tells what happens to irene tessa thompson when a childhood friend clare ruth negga enters that dream disturbing its peace and threatening its careful illusions

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web passing is a 2021 black and white period drama film written and directed by rebecca hall in her feature directorial debut it is adapted from the 1929 novel of the same name by nella larsen set in 1920s new york city the film follows the intertwined life of a black woman tessa thompson and her white passing childhood friend

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features sizes 4 ½ 16 enhanced internal flow low hoop stresses on coupling thanks to tighter thread tolerances 20 bevel for smooth horizontal installation enhanced structural capacity same as pipe body

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the floating collar and shoes are available in different api certificated thread connections including short round thread stc long round thread ltc and buttress thread btc connection strength and tightness are two main coupling technical indicators

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api buttress btc connections are available in pipe sizes 4 1 2 through 20 figure 1 2 btc connections larger than 13 3 8 od can be subject to cross threading extreme care in the field can ensure the proper make up of the larger sizes the shear resistant large thread cross section and easy running characteristics of btc make it

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dec 1 2017 this specification covers dimensions tolerances and marking requirements for api threads and the gauges that control the acceptance criteria for the threads thread element gauges instruments and requirements for the inspection of threads for line pipe round thread casing round thread tubing and buttress casing connections are included

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btc 215 90 263 52 15 82 8 5 8 stc 244 48 196 85 16 23 8 5 8 ltc 244 48 254 00 21 67 8 5 8 btc 244 48 269 88 20 86 9 5 8 stc 269 88 196 85 18 03 9 5 8 ltc 269 88 266 70 25 45 9 5 8 btc 269 88 269 88 23 16 10 3 4 stc 298 45 203 20 20 78 10 3 4 btc 298 45 269 88 25 74 11 3 4 stc 323 85 203 20 22 64 11 3 4

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the btc thread has higher joint and bending strengths than ltc or stc as a result this thread is often used in deeper wells where higher hook loads are experienced thread compound must also be used to obtain a seal with btc btc is also run in horizontal wells where doglegs can cause high bending loads on larger casings

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1 to avoid cross threading stab pipe in a smooth controlled fashion ensuring the pipe is vertical when doing so continue to support and stabilise the pipe throughout the stabbing and make up operation 2 upon commencement of initial rotation use low rpm 5 rpm or below in order to ensure the pipe has not cross threaded during stabbing 3

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btc has a square thread with a flat root and crest a runout design and five buttress threads per inch each thread type is suited for a specific well condition stc is a good choice for shorter length casing applications that do not involve high axial loads or bending

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the two steps are identified as 1 the 75 percent shoulder width method 2 the mismatched outside diameter method the two methods are fully described in annex i 6 2 3 other considerations table 3 table a 3 have bevel diameters that cover a range from a suggested minimum od to a maximum od the tables also contain a reference id

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api compatibility the connection s buttress thread profile makes it fully compatible with standard api buttress connections by being api compatible in both pin and box operators can use standard api accessories and draw on a wide range of threading and repair shops providing flexibility and efficiency

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oil threads vertical api thread form pitch tpi l i c in taper ipf external ordering code y t connection no or size v 0 040 5 27 5 8 3 tnmb 54 er 5 api 403 2 5 6 4 2 3 8 4 1 2 reg v 0 038r 4 27 5 8 2 tnmc 55 er 4 api 382 2 8 7 94 nc23 nc50 v 0 038r 4 27 5 8 3 tnmc 55 er 4 api 383 2 8 7 94 nc56 nc77 v 0 050 4 27 5 8 2 tnmc 55 er 4 api 502 3

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may 17 2005 buttress thread two types of buttress thread profiles used in machinery buttress thread forms also known as sawtooth thread forms 1 or breech lock thread forms 2 are screw thread profiles with an asymmetric shape having one

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inspection inspection criteria for all api connections is as outlined in api rp 5a5 ensure the complete thread area has no tears gouges or raised metal black crested threads within the complete thread area must not exceed 25 of the circumference of two 2 threads complete thread length is indicated in api rp 5b1

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btc buttress threading this thread is designed to improve axial tensile or axial compressive load capacity and to provide leakage resistance ltc stc and btc are the same in appearance how to distinguish them that depends the outside diameter and application what s the use of ltc stc and btc

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api couplings and threads must comply with c 32 and c 33 or e 32 and e 33 below are two common api coupling dimensions btc for casing and eue for tubing api buttress casing couplings dimensions btc casing coupling api external upset tubing coupling dimensions eue tubing coupling other requirements in api 5ct standard 1 appearance quality

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pipe threads api specification 5b fifteenth edition april 2008 effective date october 1 2008 specification for threading gauging and thread inspection of casing tubing and line pipe threads upstream segment api specification 5b fifteenth edition april 2008