REMOVAL AND INSTALLATION (Continued)

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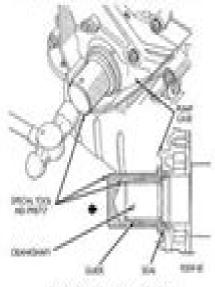


Fig. 74 Front Cramishelf Of Seal

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REMOVAL AND INSTALLATION (Continued)

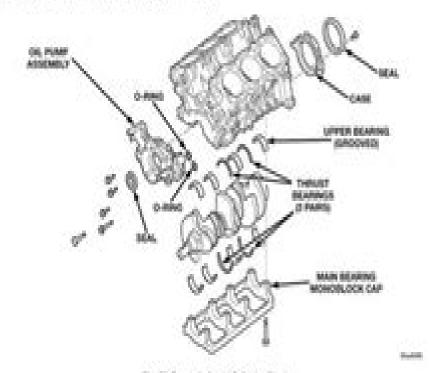


Fig. 70 Cremtafull and Cylinder Block

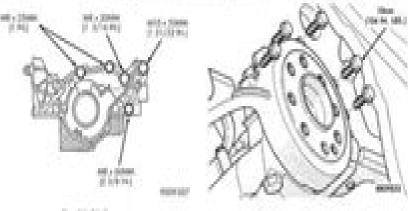


Fig. 76 DE Prime

Fig. 77 Rear Seel Assembly

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