

CITOARC VRD welding machines have been designed to meet the most demanding conditions for on-site welding applications, offering reliable operation and high duty cycle. Each machine features the special Voltage Reduction Device (VRD) for increased safety when used in mines, shipyards and petrochemical plant.

### Specification

- Rugged on site concept.
- Hot Start function and anti-sticking device.
- Arc Force regulation on front panel.
- Suitable for rutile, basic and cellulose electrodes.
- TiG lift+ device including up slope and down slope regulation & TiG exit fuzzy method (arc extinguishing).
- Ergonomic handles (easy lifting and rolling of the cables).
- Digital display of parameters.
- Generator compatible.
- Remote control plug.
- VRD for increased safety.



TiG lift +



GENERATOR COMPATIBLE



THREE-PHASE



WARRANTY 2 YEARS

### Technical features

#### CITOARC 2200i VRD

Power supply	3 phases 400 V (±20%) 50/60Hz
Effective primary consumption	9 A
Max primary consumption	14 A
No load voltage	105 V (14
Secondary current range	5 - 220 A
DutyCycle: 10mn 40°C at 35%	220 A (at 40%)
DutyCycle: 10mn 40°C at 60%	190 A
DutyCycle: 10mn 40°C at 100%	150 A
Control connection	13 mm
Consumable Diameter Range	1,6 - 5,0 mm
Protection index	IP 23
Protection class	H
Dimensions (LxHx) mm	250 x 470 x 450
Weight kg	19
Standard	EN 60974-1 / EN 60974-10

#### ► Delivery equipment

Power source and ground cable

#### ► Items codes

W00026684 - CITOARC 2200i VRD CITOARC2200-3PH-I

#### ► Options

W00042066 - COMMANDE MANUELLE 10 M

W000075730 - UNIVERSAL TROLLEY UNIVERSAL TROLLEY ALL INVERTER

#### ► Associated tools

W00026684 - WELDLINE KIT 25C50

#### ► Environnement & protections

W000278910 - CHAMBLISON VO

W000010419 - WELDING GLOVES STOPCALOR+

# Oerlikon Citoarc Manual

**DJ Losen**



**Oerlikon Citoarc Manual:**

Yojana ,1972      **Lok Udyog** ,1972      *ISI Bulletin* ,1972      **Current Engineering Practice** ,1975      *Indian Engineering and Industries Guide* ,1974

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