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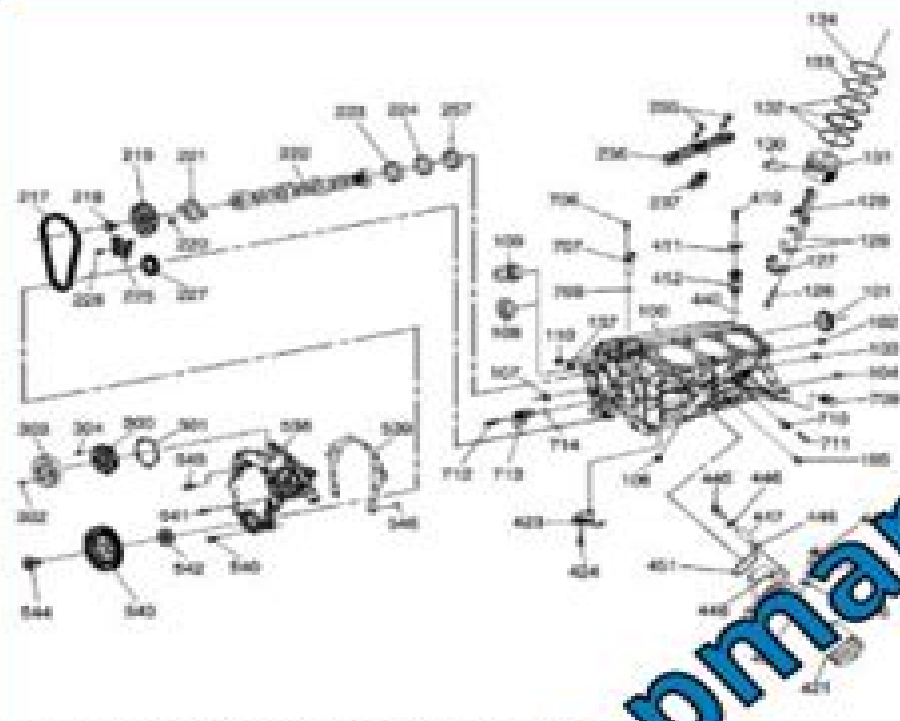


Fig. 3: Identifying Engine Block & Component  
Courtesy of GENERAL MOTORS CORP.

## Callouts For Fig. 3

Callout	Component Name
100	Engine Block
101	Camshaft Oil Sealing Hole Plug
102	Engine Block Oil Gallery Plug Assembly - Rear
103	Engine Block Oil Gallery Plug Assembly - Rear
104	Engine Block Locating Pin
105	Engine Block Coolant Drain Hole Plug
106	Oil Filter Bypass Hole Plug Assembly
107	Engine Block Oil Gallery Plug Assembly - Front
108	Engine Block Heater Plug

**Tighten:** Tighten the bolts to 58 N.m (43 lb ft).

Use the utility stand in order to lower the engine.

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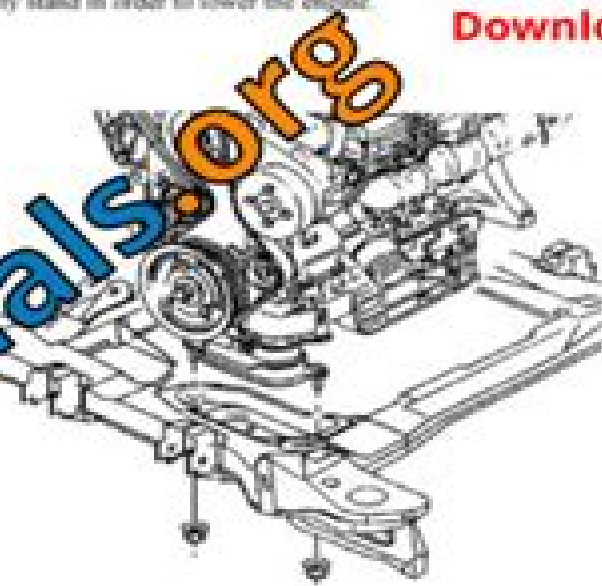


Fig. 31: Identifying Engine Mount Lower Nuts  
Courtesy of GENERAL MOTORS CORP.

Install the engine mount lower nuts.

**Tighten:** Tighten the nuts to 47 N.m (35 lb ft).

Install the right engine splash shield. Refer to **Splash Shield Replacement - Engine in Body Front End**.

Install the right front wheel and tire. Refer to **Tire and Wheel Removal and Installation**.

Connect the catalytic converter pipe to the engine exhaust manifold. Refer to **Catalytic Converter Replacement in Engine Exhaust**.

Lower the vehicle.

# Pontiac Montana Engine Repair Manual

**ML Yell**



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