

Note

Pipe rams should be closed on pipe. Blind rams should be closed and opened when the pipe is out of the hole.

2. Check the locking shaft seal areas, cylinder head O-ring areas, manifold pipe seals, door seal areas, weep holes, hinges, hydraulic connections, and the socket head pipe plug for possible leakage of hydraulic fluids (see Figure 3-1).

Note

To observe if the ram shaft packings are leaking, the weep hole plugs must be removed on each door.

3. Check API flange areas for possible leakage of well fluid and/or hydraulic fluid (see Figure 3-1).

3.4 Monthly Preventive Maintenance

Run this test series before starting a new well and at least monthly while drilling.

Do not open the BOP doors.

1. Ensure all door cap screws are properly torqued to 6,600 ft-lb (8,943 n-m).

2. Run a field wellbore pressure test as described in Section 3.8.
3. While running the field wellbore pressure test, look for external hydraulic leaks (see Figure 3-1).
4. Check the universal joints to ensure that they are tight on the locking shaft and grease if equipped with alamite fittings.
5. Grease the hinges.

3.5 Three-Month Preventive Maintenance

1. Before opening the doors, run a field wellbore pressure test as described in Section 3.8 and a hydraulic pressure test as described in Section 3.9. This information will be very helpful during the following inspections. Also, a Shaffer service representative can be called at this time if hydraulic system repairs are required.
2. While the rams are closed, turn the handwheels approximately two turns clockwise and then turn them back to the fully unlocked position. This will verify that the manual locks function satisfactorily.
3. Disconnect the universal joints from the locking shafts.
4. Open the rams with 1,500 psi (103 bar).

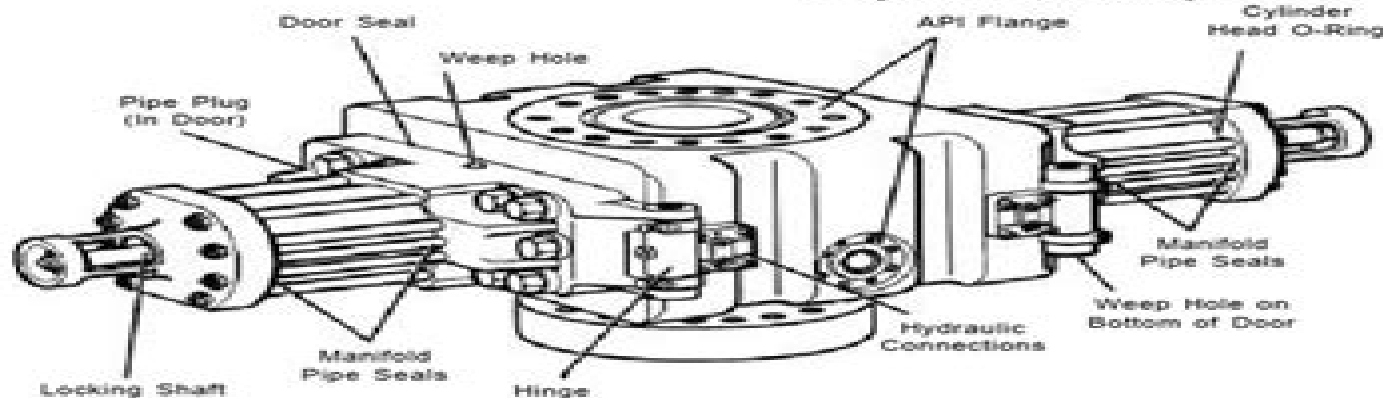


Figure 3-1
Possible Leak Areas

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Gottuk, John R. Hall Jr., Kazunori Harada, Erica D. Kuligowski, Milosh Puchovsky, Jose' L. Torero, John M. Watts Jr., CHRISTOPHER J. WIECZOREK, 2015-10-07 Revised and significantly expanded the fifth edition of this classic work offers both new and substantially updated information As the definitive reference on fire protection engineering this book provides thorough treatment of the current best practices in fire protection engineering and performance based fire safety Over 130 eminent fire engineers and researchers contributed chapters to the book representing universities and professional organizations around the world It remains the indispensable source for reliable coverage of fire safety engineering fundamentals fire dynamics hazard calculations fire risk analysis modeling and more With seventeen new chapters and over 1 800 figures the this new edition contains Step by step equations that explain engineering calculations Comprehensive revision of the coverage of human behavior in fire including several new chapters on egress system design occupant evacuation scenarios combustion toxicity and data for human behavior analysis Revised fundamental chapters for a stronger sense of context Added chapters on fire protection system selection and design including selection of fire safety systems system activation and controls and CO2 extinguishing systems Recent advances in fire resistance design Addition of new chapters on industrial fire protection including vapor clouds effects of thermal radiation on people BLEVEs dust explosions and gas and vapor explosions New chapters on fire load density curtain walls wildland fires and vehicle tunnels Essential reference appendices on conversion factors thermophysical property data fuel properties and combustion data configuration factors and piping properties Three volume set not available separately Cardiac Arrest Norman A. Paradis, Henry R. Halperin, Karl B. Kern, Volker Wenzel, Douglas A. Chamberlain, 2007-10-18 Cardiac Arrest is the definitive and most comprehensive reference in advanced life support and resuscitation medicine This new edition brings the reader completely up to date with developments in the field focusing on practical issues of decision making clinical management and prevention as well as providing clear explanations of the science informing the practice The coverage includes information on the latest pharmacotherapeutic options the latest chest compression techniques and airway management protocols all backed by clearly explained evidence based scientific research The content is consistent with the latest guidelines for practice in this area as detailed by the major international governing organisations This volume is essential reading for all those working in the hospital environments of emergency medicine critical care cardiology and anesthesia as well as those providing care in the pre hospital setting including paramedics and other staff from the emergency services On Scene ,1996 South Carolina Women Marjorie Julian Spruill, Valinda W. Littlefield, Joan Marie Johnson, 2012-06-01 Covering an era from the early twentieth century to the present this volume features twenty seven South Carolina women of varied backgrounds whose stories reflect the ever widening array of activities and occupations in which women were engaged in a transformative era that included depression world wars and dramatic changes in the role of women Some striking revelations emerge from these biographical portraits in particular the breadth of interracial cooperation between women in the decades preceding the

civil rights movement and ways that women carved out diverse career opportunities sometimes by breaking down formidable occupational barriers Some women in the volume proceeded cautiously working within the norms of their day to promote reform even as traditional ideas about race and gender held powerful sway Others spoke out more directly and forcefully and demanded change Most of the women featured in these essays were leaders within their respective communities and the state Many of them such as Wil Lou Gray Hilla Sheriff and Ruby Forsythe dedicated themselves to improving the quality of education and health care for South Carolinians Septima Clark Alice Spearman Wright Modjeska Simkins and many others sought to improve conditions and obtain social justice for African Americans Others including Victoria Eslinger and Tootsie Holland were devoted to the cause of women s rights Louise Smith Mary Elizabeth Massey and Mary Blackwell Butler entered traditionally male dominated fields while Polly Woodham and Mary Jane Manigault created their own small businesses A few including Mary Gordon Ellis Dolly Hamby and Harriet Keyserling exercised political influence Familiar figures like Jean Toal current chief justice of the South Carolina Supreme Court are included but readers also learn about lesser known women such as Julia and Alice Delk sisters employed in the Charleston Naval Yard during World War II

Die Augenheilkunde Norbert Pfeiffer,Claus Cursiefen, Frank G. Holz, Wolf A. Lagrèze, 2025-05-09 Das neue Standardwerk der Ophthalmologie Das gesamte Wissen des Fachgebiets in EINEM Nachschlagewerk herausgegeben und geschrieben von renommierten Expertinnen und Experten des Faches Alle relevanten Krankheiten mit Pathophysiologie Symptomatik Diagnostik Therapie und Pr vention auf einen Blick Aktuelles Wissen von Klassikern wie Glaukomen AMD Chalazien oder Myopie bis zu seltenen Erkrankungen wie Malignomen oder genetisch bedingten Syndromen Darstellung der vielf ltigen medikament sen chirurgischen und adjuvanten Therapiem glichkeiten In einer ausgewogenen Gesamtdarstellung umfasst dieses Fachbuch alle wichtigen Themen des Fachgebiets welche in knapp gefassten pr gnanten Beitr gen mit gut verst ndlicher Darstellung publiziert werden Mit hervorragenden klinischen Abbildungen zahlreichen Tabellen und integrierten Leitlinien und Therapiestandards Das neue Referenzwerk der Augenheilkunde f r jeden Augenarzt und jede Augen rztin f r den kompetenten Rat in der t glichen Arbeit und zum Nachlesen der Hintergr nde *Biomedical Signals, Imaging, and Informatics* Joseph D. Bronzino, Donald R. Peterson, 2014-12-16 As the third volume of The Biomedical Engineering Handbook Fourth Edition this book covers broad areas such as biosignal processing medical imaging infrared imaging and medical informatics More than three dozen specific topics are examined including biomedical signal acquisition thermographs infrared cameras mammography computed tomography positron emission tomography magnetic resonance imaging hospital information systems and computer based patient records The material is presented in a systematic manner and has been updated to reflect the latest applications and research findings **Catalog of Copyright Entries. Third Series** Library of Congress. Copyright Office, 1971 *Commerce Business Daily* , 2000-10 **The United States Catalog** , 1903

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1. Understanding the eBook Shaffer Dsc Manual
 - The Rise of Digital Reading Shaffer Dsc Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Shaffer Dsc Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Shaffer Dsc Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Shaffer Dsc Manual
 - Personalized Recommendations
 - Shaffer Dsc Manual User Reviews and Ratings
 - Shaffer Dsc Manual and Bestseller Lists
5. Accessing Shaffer Dsc Manual Free and Paid eBooks

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- Shaffer Dsc Manual eBook Subscription Services
- Shaffer Dsc Manual Budget-Friendly Options
- 6. Navigating Shaffer Dsc Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Shaffer Dsc Manual Compatibility with Devices
 - Shaffer Dsc Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Shaffer Dsc Manual
 - Highlighting and Note-Taking Shaffer Dsc Manual
 - Interactive Elements Shaffer Dsc Manual
- 8. Staying Engaged with Shaffer Dsc Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Shaffer Dsc Manual
- 9. Balancing eBooks and Physical Books Shaffer Dsc Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Shaffer Dsc Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Shaffer Dsc Manual
 - Setting Reading Goals Shaffer Dsc Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Shaffer Dsc Manual
 - Fact-Checking eBook Content of Shaffer Dsc Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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