2-2. TIGHTENING TORQUE

Location	Size	Tightening torque kg-m (ft-lbs)
Engine body		
Main bearing cup bolt	M14 × 1.5	16.5 - 17.5 (119.4 - 126.6)
Connecting rod bolt nut	M11 × 1.25	© 3.9 – 4.1 (28.2 – 29.7)
Flywheel bolt	MI4 × 1.5	15 - 17 (109 - 123)
Crank pulley bolt	M16×15	16-17 (116-123)
Oil strainer mounting bolt	M8 x 1.25	16-17(116-123)
Rear oil seal retainer mounting bolt	M8 × 1.25	1.6-2.1 (11.6-15.2)
Oil pump mounting bolt	M8 × 1.25	1.6 - 2.1 (11.6 - 15.2)
Water pump mounting bolt	M8 × 1.25	1.6 - 2.1 (11.6 - 15.2)
Cam sprocket mounting bolt	M12 × 1.25	13.5 - 14.5 (97.7 - 104.9)
Rocker shaft bolt	A. 100 (100 (100 (100 (100 (100 (100 (100	
Rocker cover holt	M8 × 1.25	1.6 - 1.9 (11.6 - 13.7)
	M6 × 1.0	0.1 - 0.3 (0.7 - 2.2)
Oil pump mounting nut	M8 × 1.0	1.6 - 2.1 (11.6 - 15.2)
Chain guide bolt	M6 × 1.0	0.64 - 0.85 (4.63 - 6.15)
Front cover bolt	M8 × 1.25	1.6 - 2.1 (11.6 - 15.2)
Blow-bye control valve	PT*/19	2.0 - 3.0 (14.5 - 21.7)
Oil pan drain plug	M12 × 1.25	3.0 - 4.0 (21.7 - 28.9)
Oil pan mounting bolt nut	M6×1.0	0.64 - 0.85 (4.63 - 6.15)
Oil filter stud	M18 × 1.5	3.0 - 4.0 (21.7 - 28.9)
Cylinder head bolt	M10 × 1.5	© 3 (21.7)
		© 63±0.5 (45.6±3.6)
		© 0 (loosen)
		⊕ 3 (21.7)
		© 69 – 74°
Blind cover (oil work bolt)	$M8 \times 1.25$	2.1 - 2.7 (15.2 - 19.5)
Oil filter		1.5 - 2.1 (10.9 - 15.2)
Valve rocker adjust nut	M68 × 1.0	1.6 - 2.2 (11.6 - 15.9)
Intake and exhaust valve system	Ulli unanceronos	
Intake manifold mounting bolt and nut	M8 × 1.25	1.6 - 1.9 (11.6 - 13.7)
Exhaust manifold mounting bolt and nut	M11 × 1.25	2.8 - 3.2 (20.3 - 23.1)
Carburctor mounting belt	M8 × 1.25	1.6-2.1 (11.6-15.2)
Sensor and others	925-0000000000	20000000000000000000000000000000000000
Spark plug	M14 × 1.25	2.0 - 3.0 (14.5 - 21.7)
Distributor mounting bolt	M8 × 1.25	0.95 - 1.1 (6.87 - 7.96)
Water outlet mounting bolt	M8×1.25	2.1 - 2.7 (15.2 - 19.5)
Water inlet mounting bolt	M8 × 1.25	2.1 - 2.7 (15.2 - 19.5)
Alternator adjust bar mounting bolt	M8 × 1.25	1.6 - 1.9 (11.6 - 13.7)
Alternator bracket mounting bolt	M10 × 1.5	3.1 - 3.7 (22.4 - 26.8)
Starter motor mounting bolt	M10 × 1.5	4.0 - 4.5 (28.9 - 32.6)

Nissan Tb42 Gasolone Engine Workshop Service Manual

Michael Seilmaier

Nissan Tb42 Gasolone Engine Workshop Service Manual:

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