

## 90° ATTACHMENTS FOR MASTER MILLING HEAD

The Bridgeport 90° Attachments are designed to increase the scope and flexibility of the Bridgeport Turret Milling Machine.

These attachments are used for light milling, drilling, boring and reaming, horizontally.

They will prove indispensable for milling out pockets and cavities where operations of this type would otherwise prove difficult.

Each attachment is an integral unit in itself, the cutter spindle and driving spindle are mounted in their own anti-friction bearings. Mounting on Master Head simply requires slipping the attachment over the quill. The driving spindle is then held in our standard collet (same as holding an end mill) and must be tightened first; then the right angle attachment clamping screw is tightened to hold the unit firmly to the quill.

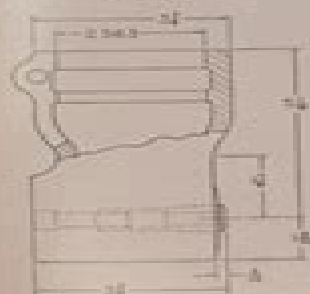
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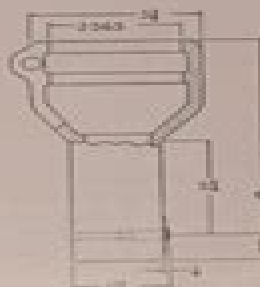
No. 1



**COLLET No. B-2**  
1/8" to 1/2" sizes  
Speed Ratio  
2 to 1 reduction

Attachment without tools will fit into a hole 4" in diameter.

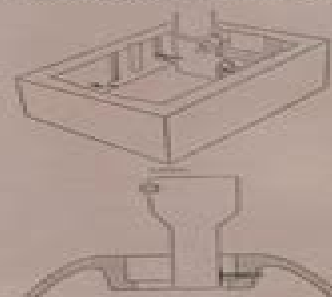
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**COLLET No. N-2**  
1/8" to 1/2" sizes  
Speed Ratio  
2 to 1 reduction

Attachment without tools will fit into a hole 2 1/2" in diameter.

ILLUSTRATIONS OF TYPICAL JOBS



# Quill Master Manual

**Elliott Coues**



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