MAINTENANCE

The maintenance program comprises 25 items, divided into the following main groups:

Lubrication systempa	ge 16
Cooling system pa	ge 21
Air cleanerpa	ge 25
Fuel systempa;	ge 27
Electrical system, monitors, batteries, etc	
Miscellaneouspa;	ge 38

The maintenance is split into the following intervals:

Daily maintenance

Maintenance before the first start

Maintenance after the first 50 hours of operation

Maintenance after the first 600 hours of operation

Periodical maintenance every 50 hours of operation (carried out at 50, 100, 150, 200 h, etc.)

Periodical maintenance every 200 hours of operation (carried out at 200, 400, 600, 800 h, etc.)

Periodical maintenance every 400 hours of operation (carried out at 400, 800, 1200, 1600 h, etc.)

Periodical maintenance every 1200 hours of operation (carried out at 1200, 2400, 3600 h, etc.)

Periodical maintenance every 2400 hours of operation (carried out at 12400, 4800 h, etc.)

Periodical maintenance every 4800 hours of operation (carried out at 4800, 9600 h, etc.)

Maintenance every year

Maintenance every 2nd year

Maintenance every 5th year

ENGINES WITH FEW OPERATING HOURS

Standby gen-sets and similar that are not used regularly should be test run and checked in accordance with the unit manufacturer's instructions

The engine is first run up to operating temperature and then the following maintenance items should be performed:

- 1. Checking the oil level.
- 5. Checking the coolant level.
- 8. Checking the vacuum indicator.
- 12. Checking the fuel level.
- 15. Checking the battery fluid level.
- 16. Checking the battery charge.
- Cleaning the batteries.
- 23. Search for leakage, remedy if required.

For engines with few operating hours which are not subjected to periodical maintenance according to the chart in page 15, maintenance must be carried out according to "Every year" "Every 2nd year"

"Every 5th year"

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