

AT

SECTION

AUTOMATIC TRANSMISSION

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web the tolerance over specified thickness in the area more than 3 inches in from the longitudinal edges of the plate at the mill produced width shall not exceed twice the tabular tolerance source asme sa480 specification for general requirements for flat rolled stainless and heat resisting steel plate sheet and strip tolerance over

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web astm a6 a6m covers mill requirements for structural steel including dimensional tolerances on the cross section of structural shapes the quality requirements and the type of mill conditioning permitted astm a500 and a53 have sim

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web table 3 tolerance over width and length for sheared edges nominal length l mm tolerances on the width lower upper l
 4000 0 20 4000 1 6000 0 30 6000 1 8000 0 40 8000 1 10000 0 50 10000 1 15000 0 75 4 flatness flatness is measured as the maximum deviation from a horizontal flat surface

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web tolerances according to astm a6 astm a20 other tolerances flatness tolerance according to astm a6 astm a20 other tolerances marking by painting and by stamping head foot or head and foot certificates 3 1 or 3 2 according to en 10204 certification of multiple grades is available

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web the most common specification for flatness is astm s industry standards for flatness which most companies follow what happens if a piece of steel comes out and it s not within the industry standard flatness tolerance well there are a few different ways to flatten it out to get within tolerance

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web apr 27 2010 api 650 does refer to a6 for tolerances within a plate see section 7 5 2 the out of plumbness in one shell course shall not exceed the permissible variations for flatness and waviness as specified in astm a 6m a 6 astm a 20m a 20 or astm a 480m a 480 whichever is applicable that is pretty clear

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web difference the tolerance for all thicknesses and all sizes is 1 16 inch 0625 per 6 inches of width or fraction thereof

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web flatness guaranteed to meet 1 2 astm a6 flatness tolerances stock lengths 120 144 240 custom lengths available by request size inches 3 16 3 16 1 4 1 4 5 16 3 8 3 8 3 8 1 2 1 2 width inches 60 72 60 72 72 60 72 96 60 72 weight lbs sqft 7 66 7 66 10 21 10 21 12 76 15 31 15 31 15 31 20 42 20 42 typical analysis 100xf temper

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web remarks1 the minus side tolerance on thickness shall be 0 25mm 2 thickness shall be measured at 9 53 to 19 05mm from the longitudinal edge 3 for thickness measured at any location other than that specified in note 2 the permissible maximum over tolerance shall be increased by 75

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web astm a6 half standard flatness tolerances are available for plate thicknesses of 3 8 inches to 3 0 inches inquire for specific mill flatness capabilities tolerances for temper leveled plate thickness width and length tolerances for

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web astm a6 generally limits the permitted variation in straightness for a w shape used as beam to 1 8 number of feet of total length 10 for both camber and sweep thus for a 30 long beam the general permissible variation from straightness would be 3 8

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web astm a6 sets the acceptable variance for member length straightness camber sweep and cross section properties cross

section properties addressed are overall depth and width fl ange and web thickness and fl ange out of alignment see table 1