

Question Paper Code : 91935

B.E./B.Tech. DEGREE EXAMINATION, NOVEMBER/DECEMBER 2014
Fifth Semester

Mechatronics Engineering

ME 3310/080210024 — CNC TECHNOLOGY
(Regulation 2008)

Time : Three hours

Maximum : 100 marks

Answer ALL questions.

PART A — (10 × 2 = 20 marks)

1. Define NC Machine tool.
2. What do you mean by fixed zero and floating zero?
3. How is backlash error compensated in the CNC machine.
4. List the functions of timing belt in the CNC machine.
5. State the role of sensor in the CNC machine.
6. What do you mean by cutter radius compensation?
7. Define subroutine.
8. State the benefits of using CAM packages in the CNC machines.
9. How to improve the CNC machine life?
10. State the merits of using CNC machines.

PART B — (5 × 16 = 80 marks)

11. (a) Discuss the various classifications of CNC machines with necessary illustrations. (16)
- Or
- (b) (i) Describe the various elements of CNC machine. (8)
- (ii) Discuss the CNC coordinate method with neat diagram. (8)

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SJ Ball



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