

Serial Number Decal

The serial number decal is located on top of the engine on the aft end of the intercooler.



Serial number and maintenance color code decal

Operation—Duty Cycle

Duty Cycle Rating

IMPORTANT: Damage caused by improper application or failure to operate the power package within the specified operating parameters will not be covered by the Cummins MerCruiser Diesel Limited Warranty.

The boat manufacturer or the installing dealer is responsible for ensuring that the power package is applied in accordance with recommendations indicated in the appropriate Cummins MerCruiser Diesel applications manual. In all cases, the power package must be equipped with a gear ratio and propeller that allows the engine to operate at wide open throttle (WOT) at the rated engine RPM. The power package must also be applied. Use of Cummins MerCruiser Diesel engines in applications other than those indicated by the following information or the appropriate application manual is not approved.

High Output Rating

High Output Rating applies to variable load applications where full power is limited to one (1) hour out of every eight (8) hours of operation. Reduced load operation occurs when engine RPM is at least 200 RPM below the engine's maximum rated RPM for applications rated at or below 3000 RPM and at least 400 RPM below the engine's maximum rated RPM for applications rated above 3000 RPM. This rating is for pleasure (non-revenue generating) applications that operate 500 hours or less per year.

Engine Break-In

20-Hour Break-In Period

IMPORTANT: The first 20 hours of operation are a break-in period for the engine. Correct break-in is essential to obtain minimum oil consumption and maximum engine performance. During this break-in period, observe the following rules:

- Do not operate below 1600 RPM for extended periods of time during the first 10 hours. Advance the throttle above 1600 RPM as soon as conditions permit safe operation.
- Do not consistently operate at one speed for extended periods.
- Do not exceed 3/4 throttle during the first 10 hours, during the next 10 hours do not operate at full throttle for more than five minutes at a time.
- Do not accelerate at full-throttle from idle speed.
- Do not operate at full throttle until the engine reaches normal operating temperature.
- High oil consumption is normal during the break-in period. Frequently check the engine oil level.

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AN Whitehead



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