



Fig. 4.10: Securing drive chain

- | | |
|--|-------------------|
| [1] Drive chain | [2] Securing cord |
| [3] Assembly point for new drive chain | |

Attaching drive chain

- Secure a sufficiently long securing cord [2] to the drive chain.



Fit securing cord on both ends of old drive chain.

- Attach new drive chain on assembly [3] with chain joint.

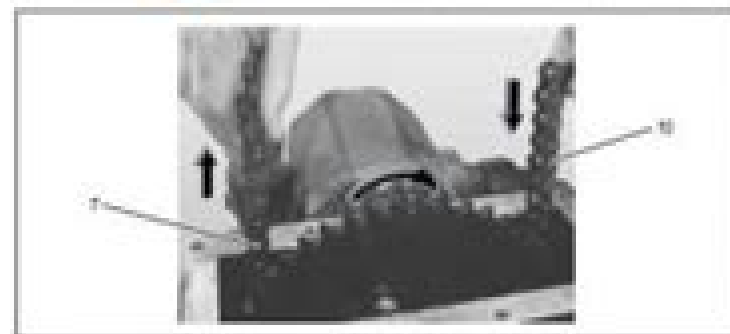


Fig. 4.11: Pulling in drive chain

- | | |
|-----------------|---------------------|
| [1] Drive chain | [2] New drive chain |
|-----------------|---------------------|

Pulling in drive chain

- Keep drive chain [7] and new drive chain [10] under tension.
- Use special tool to turn crankshaft and pull in new drive chain. Keep drive chains under tension to prevent detachment at the lower gear wheels.

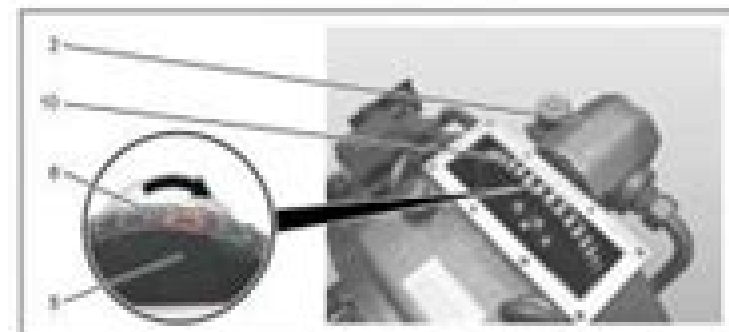


Fig. 4.12: Chain joint

- | | |
|--------------------|---------------------------|
| [3] Hydraulic pump | [4] Bump drive gear wheel |
| [5] Chain joint | [6] New drive chain |

Installing chain joint

- Put in drive chain with an assistant until the chain joint can be installed in the illustrated position.
- Secure drive chain against falling into the housing.
- Remove securing cord.
- Insert chain joint and drive.
- The drive chain has been installed.



The open side of the chain joint must be installed counter to the direction of rotation to prevent it from being released.

NOTICE

Risk of material damage

An incorrectly inserted chain joint results in damage to the hydraulic coupling.

- Install chain joint with open side counter to the direction of rotation.
- Clean contact surface of maintenance cover and housing.
- Apply sealing compound on the contact surface of the housing.
- Install maintenance cover and tighten screws.

Service Manual For Kleemann Lifts

Mark Steyvers



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