



Y-206



Y-207



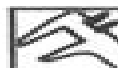
Y-208

6. Measure:

- Valve clearance

Use feeler gauge

Out of specification → Adjust.



Intake Valve (Cold):
0.1 mm (0.004 in)
Exhaust Valve (Cold):
0.1 mm (0.004 in)

Valve clearance adjustment steps:

- Loosen the locknut ① while holding the adjusting screw with Valve Adjuster ②.



Valve Adjuster:
YM-08035, 90890-01311

- Insert the feeler gauge (specified thickness).
- Screw in the adjusting screw ③ until the rocker arm ④ contacts feeler gauge lightly.
- Tighten the locknut ① while holding the adjusting screw with Valve Adjuster ②.

NOTE:

Check feeler gauge fit. It should have a noticeable drag but not require excessive force.

- Rotate primary sheave two complete revolutions, and recheck valve clearance specification. Perform adjustment steps over if necessary.



Locknut:
14 Nm (1.4 m • kg, 10 ft • lb)

NOTE:

Before replacing the cylinder head cover, thoroughly clean all gasket material from sealing surfaces.

7. Install:

- Cylinder head cover with new gasket
- Spark plug
- Oil delivery hose
- Crankcase breather hose
- Spark plug lead



Bolts (Cylinder Head Cover):
10 Nm (1.0 m • kg, 7.2 ft • lb)

Spark Plug:
20 Nm (2.0 m • kg, 14 ft • lb)

Service Manual Htc G16

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