



Fig. 1 Supercharged marine engine



Fig. 2 Naturally aspirated engine

ENGINE DATA

MODE		
CR, CR and CR		3,127 cu. (100,170 mm.)
Fulcrum (CR 60)		3,000 cu. (127,000 mm.)
REVERSED		
all engines		3,000 cu. (127,000 mm.)
NETAL VOLUME		
CR		495.1 cu. in. (8.1 liter)
CR		742.0 cu. in. (12.1 liter)
CR		495.1 cu. in. (8.1 liter)
Fulcrum (CR 60)		742.0 cu. in. (12.1 liter)
COMPRESSION RATIO		
Normally aspirated CR, CR and CR		14 to 1
Normally aspirated Fulcrum (CR 60)		17 to 1
Supercharged CR, CR and CR		14 to 1
Supercharged CR, CR and CR, 4-cylinder		14 to 1
Supercharged CR, CR and CR, 4-cylinder		14 to 1
VALVE TIMING		
Intake valve open		11 deg. before T.D.C.
Intake valve close		30 deg. after B.D.C.
Exhaust valve open		40 deg. before B.D.C.
Exhaust valve close		14 deg. after T.D.C.
VALVE FLAPPER CLEARANCE		
(Engine hot or cold)		0.005 in. (0.127 mm.)
Intake and exhaust		As designed on engine assembly
FUEL INJECTION TIMING		
FUEL INJECTION PRESSURE		170 atmosphere
FIRING ORDER		
Cylinder		1, 3, 4, 2
Cylinder		1, 4, 3, 2, 1, 3
Cylinder		1, 4, 3, 2, 1, 3, 4
DIRECTION OF ROTATION		As designed, viewed on flywheel
APPROXIMATE WEIGHT (lb.)		
ACTUATOR VERTICAL		
Normally aspirated		1,200
Supercharged		1,200
Full-charged		1,270

Rolls Royce 20 25 Workshop Manual

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