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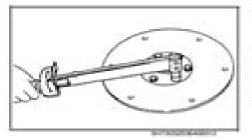
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IMPORTANT POINTS - MOUNTING



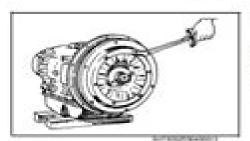
 TIGHTEN THE FLEX PLATE, SPACER COUPLING AND WEAR PLATE.

Tightening Torque

64-65 N m (653-667 kgf cm, 48-62 lbf ft)

HOTTON

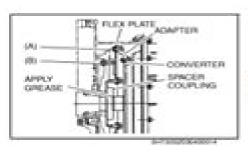
Before tightening, face the chamfered outer rim of the wear plate to the flex plate. If assembled to the contrary, the wear plate edge hits the flex plate and its strength is reduced. Painted surface of the wear plate should be located facing the transmission side.



 TIGHTEN THE TORQUE CONVERTER AND THE ADAPTER. Tightlening Torque: 33.5-38.5 N m (343-392 kgf cm, 25-28 lbf ft)

MOTICE

Apply grease containing molybdenum disulfide to the boss at the end of the torque converter before assembling. Without grease, the flex plate will not slide well and abnormal force will be generated, causing the flex plate to break.

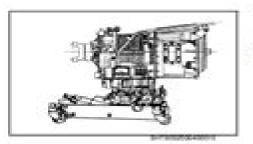


 INSTALL THE FLEX PLATE, SPACER COUPLING AND WEAR PLATE. THEN TIGHTEN THE FLEX PLATE AND ADAPTER TOGETHER.

Tightening Torque: 63-73 N m (543-744 kgf cm. 47-53 lbf ft)

MOTION

Flex plate's hole (A) and spacer's hole (B) must be same position (by this, lock the flywheel and (A)'s bolt is suitable)



 MOUNT THE TRANSMISSION ASSEMBLY ON A TRANSMISSION JACK, THEN MOVE THE ASSEMBLY INTO THE POSITION.

A. Same Processing

Do not lower the front end of the transmission. If lowered, the torque converter may slide out of the transmission and you can be injured.

Parts Manual Hino 268

Clifford Lane

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