

**SAFETY NOTICE:** Exposure to vibration through prolonged use of gasoline powered hand tools could cause blood vessel or nerve damage to the fingers, hands, and joints of people prone to circulation disorders or abnormal swelling. Prolonged use in cold weather has been linked to blood vessel damage in otherwise healthy people. If symptoms occur such as numbness, pain, loss of strength, change in skin color or texture, or loss of feeling in the fingers, hands, or joints, discontinue the use of this tool and seek medical attention. An anti-vibration system does not guarantee the avoidance of these problems. Users who operate power tools on a continual and regular basis must monitor closely their physical condition and the condition of this tool.

**SPECIAL NOTICE:** Your saw is equipped with a horsepower limiting muffler and spark arresting screen which meets the requirements of California Codes 4442 and 4443. All U.S. forest land and the states of California, Idaho, Maine, Minnesota, New Jersey, Oregon, and Washington require many internal combustion engines to be equipped with a spark arrester screen by law. If you operate a chain saw in a state or locale where such regulations exist, you are legally responsible for maintaining the operating condition of these parts. Failure to do so is a violation of the law. Refer to the SERVICE section for maintenance of the Spark Arrester.

Failure to follow all Safety Rules and Precautions can result in serious injury. If situations occur which are not covered in this manual, use care and good judgement. If you need assistance, contact your Authorized Service Dealer or call 1-800-333-6722.

## ASSEMBLY

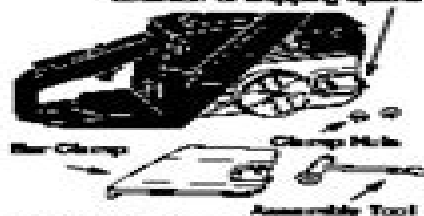
The assembly tool provided with your saw is the only tool needed for assembly. Protective gloves (not provided) should be worn during assembly.

**ATTACHING THE BAR & CHAIN** (first already attached)

**WARNING:** Recheck each assembly step if the saw is reassembled. Always wear gloves when handling the chain. The chain is sharp and can cut you even when it's not moving!

- Loosen and remove the clamps and the bar clamp from the saw.
- Remove the plastic shipping spacer (if present).

Location of shipping spacer



- An adjusting pin and screws are used to adjust the tension of the chain. It is very important when assembling the bar that the pin located on the adjusting screw aligns with holes in the bar. Turning the screw will move the adjustment pin up and down the screw. Loosen this adjustment pin before you begin mounting the bar onto the saw. See illustration below.



- Turn the adjusting screw counter-clockwise to move the adjusting pin almost entirely itself to the rest. This should allow the pin to be near the correct position. Further adjustment may be necessary as you mount the bar.
- Mount the bar as illustrated.
- Slide the bar toward the rear of the saw as far as possible.
- Prepare the chain by checking the proper direction. Without following the illustration it is easy to place the chain on the saw the wrong direction. Use the illustration of the chain to determine the proper direction.
- Place the chain onto the sprocket located behind the clutch drum. Fit the chain between the teeth in the sprocket.
- Start at the top of the bar and fit chain into groove around the guide bar.
- Pull the bar forward until the chain is snug in the groove of the bar.
- Hold guide bar against the saw frame and install the bar clamp. Make sure the adjusting pin is aligned with the hole in the bar. Remember this pin moves the bar forward and backward as the screw is turned.

# Poulan 2175 User Manual

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## **Table of Contents Poulan 2175 User Manual**

1. Understanding the eBook Poulan 2175 User Manual
  - The Rise of Digital Reading Poulan 2175 User Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Poulan 2175 User Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Poulan 2175 User Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Poulan 2175 User Manual
  - Personalized Recommendations

- Poulan 2175 User Manual User Reviews and Ratings
- Poulan 2175 User Manual and Bestseller Lists
- 5. Accessing Poulan 2175 User Manual Free and Paid eBooks
  - Poulan 2175 User Manual Public Domain eBooks
  - Poulan 2175 User Manual eBook Subscription Services
  - Poulan 2175 User Manual Budget-Friendly Options
- 6. Navigating Poulan 2175 User Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Poulan 2175 User Manual Compatibility with Devices
  - Poulan 2175 User Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Poulan 2175 User Manual
  - Highlighting and Note-Taking Poulan 2175 User Manual
  - Interactive Elements Poulan 2175 User Manual
- 8. Staying Engaged with Poulan 2175 User Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Poulan 2175 User Manual
- 9. Balancing eBooks and Physical Books Poulan 2175 User Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Poulan 2175 User Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Poulan 2175 User Manual
  - Setting Reading Goals Poulan 2175 User Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Poulan 2175 User Manual
  - Fact-Checking eBook Content of Poulan 2175 User Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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