

Model 30EDH and 30EEDH Engine Driven Self-Priming Centrifugal Pumps

PLACING THE PUMP

This pump is portable, and should be placed on a level foundation or firm level ground as near the water source as possible, for efficient operation. All suction and discharge piping should be supported independently near the pump, to avoid strain on the unit. Standard piping can be used, or as the pump is portable, reinforced suction hose can be used on the suction inlet. This hose must have the equivalent capacity of 2" iron pipe. A strainer should be used on the end of the suction pipe or hose. See Figure 1 for typical installation.

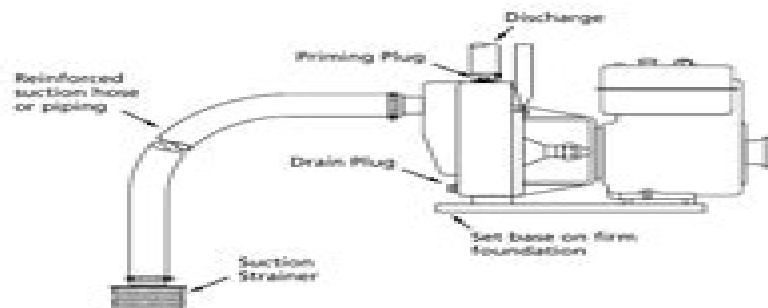


Figure 1

PRIMING THE PUMP

Fill the pump with water and tighten the priming plug. Start the engine, and the pump will prime, with priming time depending upon the suction lift and the horizontal distance to water.

OPERATING SPEED

These pumps leave the factory with a gas engine set to operate at 3500 rpm when pumping, which is the correct speed for maximum efficiency.

Always start the unit at full speed until unit is primed and pumping water. It can be throttled to lower the pump's capacity while pumping.

PUMP SERVICE

Due to the simple, rugged construction of the pump, it should require little service. However, if it should be necessary to replace a part, the following procedure should be used. Refer to Exploded View, Page 3, for Key Nos. mentioned below.

1. Remove the capscrews, Key No. 9, which hold the pump body to the engine adapter.
2. The pump body can now be removed.
3. A tap on the volute diffuser, Key No. 14, will enable you to remove it, exposing the impeller.
4. Remove the impeller from the engine shaft by turning counter-clockwise.
5. Seal replacement. The shaft seal consists primarily of two parts, a rotating half (with spring) and a stationary half.

CAUTION The highly polished and lapped faces of this seal are easily damaged. Read instructions and handle the seal with care.

Removal of Old Seal

1. After unscrewing impeller, carefully remove rotating half of seal by prying up on it, using two screwdrivers (see Figure 2A, Page 2). Use care not to scratch motor shaft.
2. Remove seal plate from motor and place on flat surface, face down. Use a screwdriver to push stationary half of seal out from seal cavity (see Figure 2B, Page 2).

Installation of Stationary Half of Seal (Figure 2C)

1. Clean polished surface of stationary half with clean cloth.
2. Turn seal plate over so seal cavity is up. Clean cavity thoroughly.
3. Lubricate outside rubber surface of stationary half with soapy water and press firmly into seal cavity with finger pressure. If seal will not locate properly in this manner, place cardboard washer over polished face and press into seal cavity using a 3/4" socket or 3/4" piece of standard pipe.
4. Dispose of cardboard washer. Be sure polished surface of seal is free of dirt and has not been damaged by insertion.

California Proposition 65 Warning

WARNING This product and related accessories contain chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

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