



Fig. 1 Supercharged marine engine



Fig. 2 Natural engine

ENGINE DATA

SIZE		
Cyl. Cyl. and Cr.		3.127 in. (79.375 mm.)
Stroke (Cyl. Cyl.)		5.000 in. (127.000 mm.)
WEIGHT		
oil engine		6.000 lb. (2.722 kg.)
DISPL. (CUBIC INCHES)		
Cyl.		495.1 cu. in. (8.1 liter)
Cyl.		742.0 cu. in. (12.17 liter)
Cyl.		495.1 cu. in. (8.1 liter)
Stroke (Cyl. Cyl.)		742.0 cu. in. (12.17 liter)
COMPRESSION RATIO		
Normally aspirated Cyl. Cyl. and Cr.		16 to 1
Normally aspirated Stroke (Cyl. Cyl.)		17 to 1
Supercharged Cyl. Cyl. and Cr.		18 to 1
Supercharged Cyl. Cyl. and Cr. 1/2 inch lead		18 to 1
Supercharged Cyl. Cyl. and Cr. 1/2 inch lead		18 to 1
VALVE TIMING		
Intake valve open		11 deg. before T.D.C.
Intake valve close		30 deg. after B.D.C.
Exhaust valve open		45 deg. before B.D.C.
Exhaust valve close		19 deg. after T.D.C.
VALVE FLAPPER CLEARANCE (Engine hot or cold)		
Intake and exhaust		0.005 in. (0.127 mm.)
FUEL INJECTION TIMING		As designed on engine acceptance
FUEL INJECTION PRESSURE		170 atmospheres
FIRING ORDER		
Cylinder		1, 3, 4, 2
Cylinder		1, 4, 3, 2, 1, 3
Cylinder		1, 4, 3, 2, 1, 3, 4
DIRECTION OF ROTATION		As indicated, viewed on flywheel
APPROXIMATE WEIGHT (lb.)		
ACTUATOR VERTICAL		
Normally aspirated		1.00
Supercharged		1.20
Exhausted		1.70

Rolls Royce 20 25 Workshop Manual

JE Gale



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