# Tooling U Test Exam Questions and Answers 100% Verified 2024

Which of the following do standards dictate? Standards dictate the: - answer√√Language used by CNC machines and part programs.

What does a T code communicate? - answer √ √ Which tool to use

Which word in a part program communicates the feed of a cutting operation? - answer  $\checkmark$   $\checkmark$  F code

What component of a part program combines an address letter and a number? answer 

Word

What is the function of a G code? A G code: - answer ✓ ✓ Describes a toolpath's cutting operation.

Which of the following is true about computer-aided manufacturing (CAM)? CAM: answer ✓ ✓ Asks the programmer a series of questions to create a program.

Which of the following is the series of movements made by a single cutting tool? answer 
Toolpath

What word in a part program tells the machine where to perform a cutting operation? - answer \$\sqrt{x}\$ code

What does an N code communicate? - answer√√Block Number

When creating a part program, which of the following should the programmer do before recording the sequence of cutting operations? - answer ✓ ✓ Determine Program Zero

What term describes the sequence of commands necessary to machine a part? answer ✓ ✓ Part Program

Which of the following refers to the use of computers to create scale-model drawings of parts?

- answer ✓ ✓ Computer-aided design (CAD)

What standard allows CAD data to be translated back and forth between different vendors' CAD systems? - answer ✓ ✓ Initial Graphics Exchange Specifications (IGES)

In what form are toolpath instructions input into the CNC machine? Toolpath instructions are input into the CNC machine as a: - answer 🗸 🗸 Part program

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