

Drive System/Brake System

GENERAL INFORMATION

The all-steel aluminum bearings have been assembled with thread-rolling wires (included). When working with these wires, start the wires carefully into the bearing, then use the following torque values.

Size	New Bearing	Reassembled Bearing
100 New 1/2" (New)	23.7 N·m	21.5 N·m
100 New 1/2" (Reas)	20.7 N·m	21.5 N·m
100 New 1/2" (Old)	27.0 N·m	21.5 N·m

SPECIAL TOOLS

A number of special tools must be available to the technician when performing service procedures in this section.

Description	Qty
Front Bearing Tool (1/2" Spoke Axle)	9444-210
Front Bearing Tool (1/2" Spoke Axle)	9444-211
1/2" New Clamp Tool	9444-110
Ball Bearing Stand	9444-210
Front Tire Jack	9444-110
Power Wheel Lock Removal Tool	9444-111
Front (New Tool) Locking Tool	9444-210

NOTE: Special tools are available from the Arctic Cat Service Department.

Front Drive Actuator/Differential Lock

NOTE: The actuator is not a serviceable component. If it is defective, it must be replaced.

NOTE: The actuator will operate only when the ignition switch is in the ON position.

The front drive actuator is located on the side of the front drive input housing. With the engine stopped and the ignition switch in the ON position, a momentary "whirring" sound can be heard each time the drive select switch is shifted or the differential lock is activated. If no sound is heard, see Electrical System. If the actuator runs constantly or makes squealing or grinding sounds, the actuator must be replaced.

REMOVING

1. Disconnect the connector on the actuator harness.
2. Using a 5/16 inch socket, remove the mounting cap screw from the differential side of the actuator.



1. Remove the mounting cap screw from below the actuator on the suspension side.



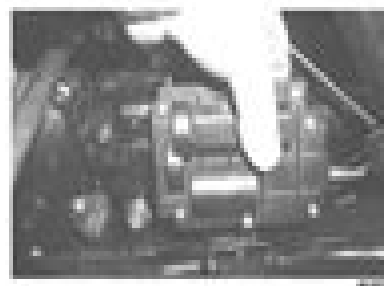
3. Loosen but do not remove the mounting cap screw at the front of the actuator, then slide the actuator to the rear enough to clear the slotted mounting rail and the selector shaft.



INSTALLING

NOTE: Make sure to properly align the differential lock actuator lever with the hole in the differential lock plunger.

1. Lubricate the O-rings on the actuator, then ensure that all mounting surfaces are clean and free of debris.
2. Align the actuator with the selector shaft and slide it forward into the shaft taking care to engage the cap screw in the slot of the front mounting rail.



2. While holding the actuator firmly forward, tighten the front cap screw to hold the actuator in place. Do not forget to also tighten the two mounting cap screws.



4. Loosen the front cap screw, then tighten the cap screw on the driveshaft side.



NOTE: It is important to tighten this cap screw while the others are loose to ensure proper seating of the actuator.

3. Tighten the remaining cap screws, then connect the electrical plug to the main harness.
4. Turn the ignition switch to the ON position and check the operation by shifting the drive select switch several times.
5. Secure the wiring harness to the frame with a nylon cable tie.

Front Differential

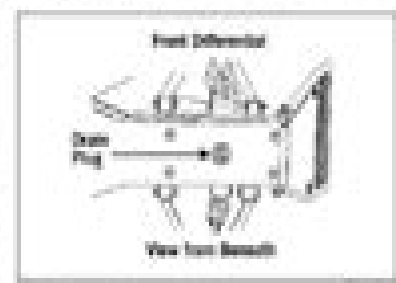
REMOVING DIFFERENTIAL

1. Secure the ATV on a support stand to elevate the wheels.

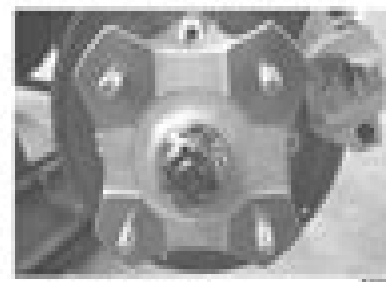
WARNING

Make sure the ATV is safely supported on the support stand to avoid injury.

2. Remove the drain plug and drain the gear lubricant into a drain pan. Then reinstall the plug and tighten to 45 ft·lb.



3. Remove the front wheels.
4. Pump up the front loader, then engage the loader lever lock.
5. Remove and discard the center pin connecting the fork nut, then remove the fork nut and washer.



6. Release the brake lever lock.

NOTE: It is not necessary to remove the brake levers from the calipers for this procedure.

7. Remove the two brake calipers. Account for the two cap screws.

Service Manual For 2015 550 Trv

H Kauffman



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Table of Contents Service Manual For 2015 550 Trv

1. Understanding the eBook Service Manual For 2015 550 Trv
 - The Rise of Digital Reading Service Manual For 2015 550 Trv
 - Advantages of eBooks Over Traditional Books
2. Identifying Service Manual For 2015 550 Trv
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Service Manual For 2015 550 Trv
 - User-Friendly Interface
4. Exploring eBook Recommendations from Service Manual For 2015 550 Trv
 - Personalized Recommendations
 - Service Manual For 2015 550 Trv User Reviews and Ratings
 - Service Manual For 2015 550 Trv and Bestseller Lists

5. Accessing Service Manual For 2015 550 Trv Free and Paid eBooks
 - Service Manual For 2015 550 Trv Public Domain eBooks
 - Service Manual For 2015 550 Trv eBook Subscription Services
 - Service Manual For 2015 550 Trv Budget-Friendly Options
6. Navigating Service Manual For 2015 550 Trv eBook Formats
 - ePub, PDF, MOBI, and More
 - Service Manual For 2015 550 Trv Compatibility with Devices
 - Service Manual For 2015 550 Trv Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Service Manual For 2015 550 Trv
 - Highlighting and Note-Taking Service Manual For 2015 550 Trv
 - Interactive Elements Service Manual For 2015 550 Trv
8. Staying Engaged with Service Manual For 2015 550 Trv
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Service Manual For 2015 550 Trv
9. Balancing eBooks and Physical Books Service Manual For 2015 550 Trv
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Service Manual For 2015 550 Trv
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Service Manual For 2015 550 Trv
 - Setting Reading Goals Service Manual For 2015 550 Trv
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Service Manual For 2015 550 Trv
 - Fact-Checking eBook Content of Service Manual For 2015 550 Trv
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

-
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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