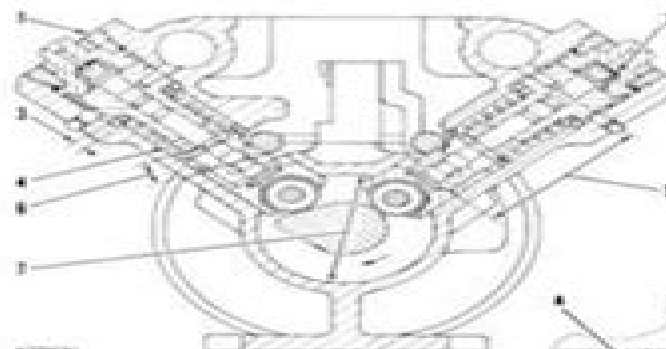
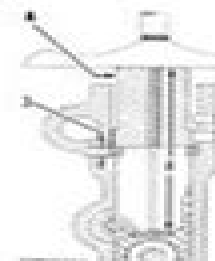


FUEL INJECTION

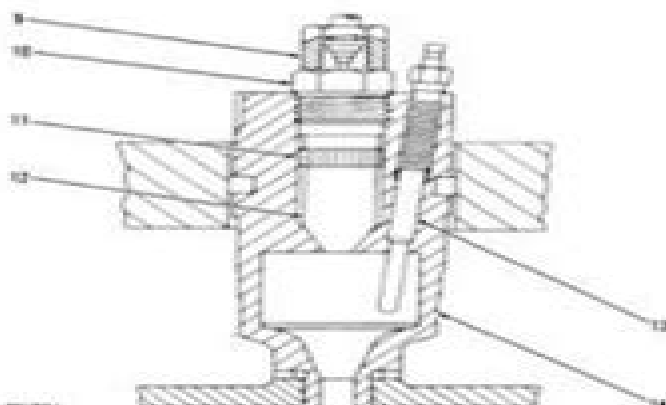
Firing order (injection sequence)	1,5,4,3,6,5,7,2
Injection timing before TDC (top center)	1.1°
(1) Torque for bushing	150 ± 10 lb-ft. (204 ± 14 N-m)
(2) 56604 Spring	
Length under test force	.321 in. (8.15 mm)
Test force	190 ± .010 lb. (0.086 ± 0.005 kg)
Free length after test	4.18 in. (10.62 mm)
Outside diameter	.368 in. (9.36 mm)
(3) Thickness of spacers:	
5M2697 Spacer	1.70 in. (4.32 mm)
2MA208 Spacer	1.74 in. (4.42 mm)
2MA209 Spacer	1.78 in. (4.52 mm)
2MA210 Spacer	1.82 in. (4.62 mm)
2MA211 Spacer	1.86 in. (4.72 mm)
2MA212 Spacer	1.90 in. (4.83 mm)
5M2691 Spacer	1.94 in. (4.93 mm)
5S7189 Spacer	1.98 in. (5.03 mm)
(4) 1S7592 Spring	
Length under test force	1.522 in. (38.66 mm)
Test force	22.6 ± 1.1 lb. (10.250 ± 0.500 kg)
Free length after test	1.751 in. (44.48 mm)
Outside diameter	1.00 in. (25.4 mm)
(5) Length of pump plunger (new)	2.7212 ± .0015 in. (69.118 ± 0.038 mm)
Minimum permissible length (worn)	2.7147 in. (68.953 mm)
(6) Bore for the racks:	
Bore in housing, at the rear (new)	.5023 ± .0015 in. (12.758 ± 0.038 mm)
Bearing at the front (new)	.5023 ± .0013 in. (12.758 ± 0.033 mm)
Diameter of fuel racks (new)	.4995 ± .0002 in. (12.682 ± 0.005 mm)
Maximum permissible clearance between rack and bearings (worn)	.007 in. (0.18 mm)
(7) Bore in bearings for the camshaft (new)	2.1255 ± .0010 in. (53.968 ± 0.025 mm)
Diameter of bearing surfaces of the camshaft (new)	2.1220 ± .0005 in. (53.899 ± 0.013 mm)
Maximum permissible clearance between the bearings and the camshaft	.010 in. (0.25 mm)
(8) Timing dimension for the fuel injection pumps, with 8S7187 Gauge (A)	
On engine	4.343 ± .002 in. (110.31 ± 0.05 mm)
Off engine	4.394 ± .002 in. (111.61 ± 0.05 mm)
(9) Torque for all nuts that hold the fuel lines	30 ± 5 lb-ft. (41 ± 7 N-m)
(10) Torque for the nuts that hold the nozzles	55 ± 5 lb-ft. (75 ± 7 N-m)



8S7187



A - 8S7187 GAUGE



8S7187

- (11) Body
 (12) Nozzle. Tighten nozzle finger tight on body (11).
 (13) Torque for glow plug 120 ± 24 lb-in. (13.6 ± 2.7 N-m)
 (14) Torque for precombustion chamber 150 ± 10 lb-ft. (204 ± 14 N-m)

NOTE: FOR TORQUE VALUES NOT GIVEN, SEE THE FIRST PAGE OF SPECIFICATIONS FOR GENERAL TIGHTENING TORQUES

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Lei Huang

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