

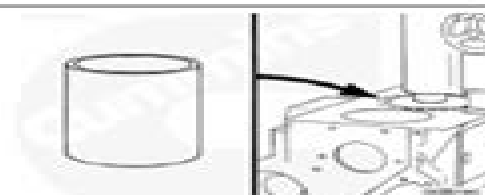
(/qs3/pubsys2/xml/en/manual/3666087/3666087-titlepage.html)

General Information

The cylinder block uses bored cylinders as opposed to liners. In the event of damage or wear out, the cylinders may be able to be repaired.

For B3.9, B4.5, and B5.9 engines, the cylinders can be bored oversize twice for the use of over size pistons and rings (0.5 mm [0.020 in]) and 1 mm [0.040 in] oversize). A repair sleeve can also be installed if the cylinder bore **must** be bored more than 1 mm [0.040 in] oversize. See the Overbore and/or Repair Sleeve section of this procedure.

For B4.5 RGT engines, the cylinders can **only** be bored oversize once for the use of oversize pistons and rings (0.5 mm [0.020 in] over size). A repair sleeve can be installed if the cylinder bore **must** be bored more than 0.5 mm [0.020 in] oversize. See the Overbore section in this procedure.



Initial Check

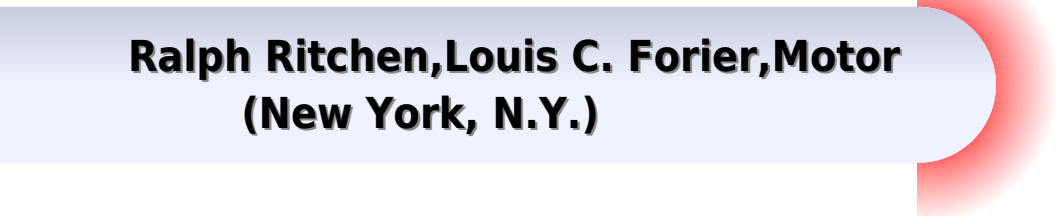
Prior to removing the piston and connecting rod assemblies, measure and record piston protrusion. Refer to Procedure 001-054 in Section 1. (/qs3/pubsys2/xml/en/procedures/40/40-001-054-tr.html)

Measuring piston protrusion prior to disassembly will aid in determining if the cylinder block, if required, can be resurfaced.



Service Manual 3666087

**Ralph Ritchen, Louis C. Forier, Motor
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