

LUBRICATION SYSTEM

Lubrication of the engine, Figure 1-1-1, is maintained by a rotor type oil pump mounted in the rear of the engine block, forward of the flywheel on the left hand side of the engine. The oil pump is driven from the rear of the camshaft and draws oil from the engine oil pan through a tube and screen assembly.

A spring loaded relief valve is integral with the oil filter body mounted on the left hand side of the engine block, and prevents over pressurization of the system.

A spin on type oil filter is mounted externally to its support housing, on the left hand side of the engine. Oil flows from the filter to the main oil gallery, which runs the length of the cylinder block, which also intersects the camshaft follower chamber.

The main gallery also supplies oil to the crankshaft main bearings and connecting rods both big and small ends. The underside of the pistons and pins, are lubricated by

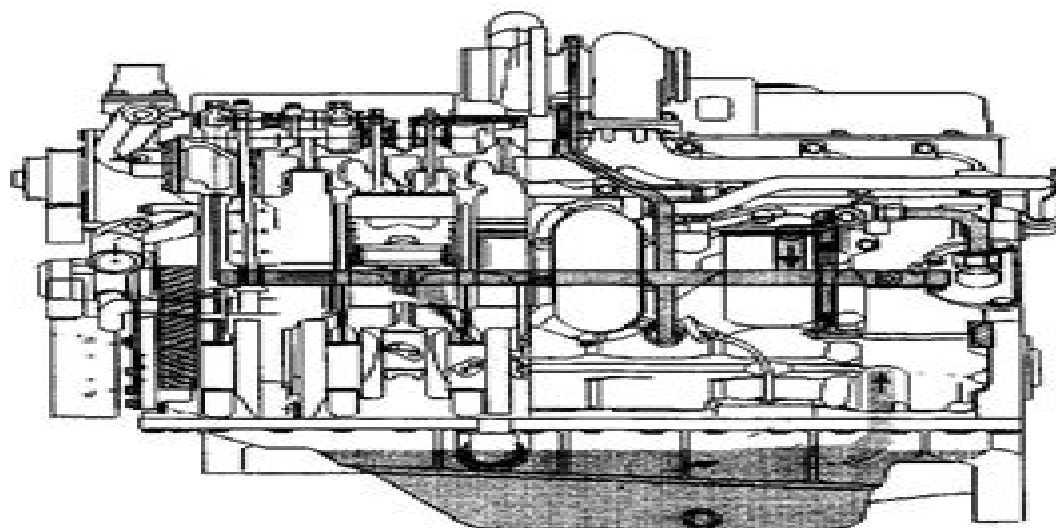
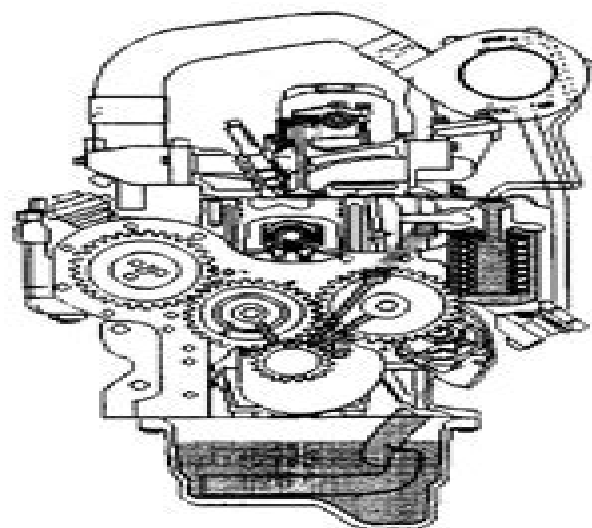
oil pressure jets mounted adjacent to each main journal housing.

The camshaft drive gear bushing is pressure lubricated through a drilled passage from the front main bearing. The gear has small oil passages machined on both sides allowing excess oil to escape.

Timing gears are lubricated by splashed oil from the cam follower chamber, and the pressure lubricated camshaft drive gear bushing.

An intermittent flow of oil is directed to the valve rocker arm shaft assembly via a drilled passage in the cylinder block. This is located vertically above No.1 camshaft bearing, and aligns to a hole in the cylinder head. The rotation of the camshaft allows a controlled intermediate flow of lubrication.

The turbocharger where fitted, is supplied with oil from the oil filter support housing, mounted on the left hand side of the engine.



Engine Lubrication System With Turbocharger Fitted

Figure 1-1-1

New Holl 8360 Manual

Camilla Rothe



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Table of Contents New Holl 8360 Manual

1. Understanding the eBook New Holl 8360 Manual
 - The Rise of Digital Reading New Holl 8360 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying New Holl 8360 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an New Holl 8360 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from New Holl 8360 Manual
 - Personalized Recommendations
 - New Holl 8360 Manual User Reviews and Ratings
 - New Holl 8360 Manual and Bestseller Lists
5. Accessing New Holl 8360 Manual Free and Paid eBooks
 - New Holl 8360 Manual Public Domain eBooks
 - New Holl 8360 Manual eBook Subscription Services
 - New Holl 8360 Manual Budget-Friendly Options

-
6. Navigating New Holl 8360 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - New Holl 8360 Manual Compatibility with Devices
 - New Holl 8360 Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of New Holl 8360 Manual
 - Highlighting and Note-Taking New Holl 8360 Manual
 - Interactive Elements New Holl 8360 Manual
 8. Staying Engaged with New Holl 8360 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers New Holl 8360 Manual
 9. Balancing eBooks and Physical Books New Holl 8360 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection New Holl 8360 Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine New Holl 8360 Manual
 - Setting Reading Goals New Holl 8360 Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of New Holl 8360 Manual
 - Fact-Checking eBook Content of New Holl 8360 Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements

-
- Interactive and Gamified eBooks

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