

# Grammar, Vocabulary

## GRAMMAR

- 1 1 did / buy  
2 wasn't  
3 is / working  
4 Have / seen  
5 walked  
6 'm waiting  
7 takes  
8 travelled  
9 Have / been  
10 'm going to fly / 'm flying  
11 wore  
12 aren't / 're not going to have  
13 're going to have  
14 spoke  
15 didn't finish

- 2 1 than  
2 most  
3 some  
4 much  
5 any / much  
6 Would  
7 going  
8 last  
9 There  
10 'm waiting  
11 this / next  
12 How  
13 this / yesterday  
14 ever  
15 Are

- 3 1 Do  
2 easier  
3 Are  
4 written  
5 Are  
6 more  
7 the shortest  
8 living  
9 dangerously  
10 are

## VOCABULARY

- 4 1 kitchen  
2 paint  
3 crisps  
4 carrots  
5 carpet  
6 lamp  
7 serious  
8 supermarket  
9 vegetables  
10 there

- 5 1 go  
2 get  
3 go  
4 have  
5 get  
6 go  
7 have  
8 get  
9 get  
10 have

- 6 1 play  
2 slept  
3 store  
4 central  
5 centre  
6 took  
7 book  
8 upstairs  
9 for  
10 fridge

- 7 1 queued  
2 bark  
3 time  
4 pay  
5 get  
6 hear  
7 sugar  
8 for  
9 last  
10 get

# Quicktest New English File Intermediate Key

**Clive Oxenden, Christina Latham-Koenig**



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web roughness conversion chart 1 0 roughness is measured in a trasversal direction to the main grooves the mean arithmetical value ra in  $\mu\text{m}$  is assumed for roughness measurements rt maximum value of roughness from the lowest to the highest point rz average roughness in 10 points

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web pt rmax at jis 82 sum of height of the largest profile peak height rp and the largest profile valley rv within an evaluation length rt pt wt max rpi max rvi rzjis ten point height of roughness profile rz at jis 94 sum of mean value of largest peak to the

fifth largest peak and mean value of largest valley to

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web usage note a direct allocation of an rz value to a roughness grade is not possible due to the conversion interval in this rz ra calculator the input rz value is first converted to the average value of the ra interval and the n class is determined based on this value

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web rmax vertical distance from highest peak to lowest valley rmax is particularly sensitive to anomalies such as scratches and burrs that may not be obvious from measures such as ra that rely on averages rz preferred by many europeans rz is often preferred to ra in europe and particularly germany

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web r z m i n 3 8 r a 0 95 r z m a x 14 5 r a 0 75 converting between ra and rz is not a good engineering practice it is always recommended to measure according to the method in which surface roughness is indicated on the drawing as you can see in the below graphs the inaccuracy grows in higher r a r z values

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web oct 22 2021 a rz din ra 7 2 rz iso ra 7 6 ra rz din 7 2 ra rz iso 7 6 san last name deleted for privacy by editor shanghai china publicly reply to san s post q convert rz value to ra

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web mean roughness the mean roughness roughness average ra is the arithmetic average of the absolute values of the roughness profile ordinates ra is one of the most effective surface roughness measures commonly adopted in general engineering practice

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web nov 11 2021 surface finish conversion chart in this section there s a table for the surface finish conversion chart this table compares the different surface roughness scales for manufacturing processes meanwhile let s go through some of the abbreviations you ll find there ra roughness average rms root mean square cla center line

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web ra roughness average in micrometers or microinches rms root mean square in microinches cla center line average in

microinches rt roughness total in microns n new iso grade scale numbers cut off length length required for sample

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6 rpm r a x 2 9 rms r a x 1 1 example ra to rt 1 0 micrometer ra x 8 7 rt factor 8 7 micrometer rt 40 microinch ra x 8 7 rt  
factor 348 microinch rt

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on a surface measured in micrometres or microinches rt is the difference between the highest peak and the lowest valley  
rmax is the highest peak

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