

# Pontiac Montana 2005-2009 Workshop Manual



Fig. 3: Identifying Engine Block & Component  
Courtesy of GENERAL MOTORS CORP.

## Callouts For Fig. 3

| Callout | Component Name                                 |
|---------|------------------------------------------------|
| 100     | Engine Block                                   |
| 101     | Camshaft Oil Sealing Hole Plug                 |
| 102     | Engine Block Oil Gallery Plug Assembly - Rear  |
| 103     | Engine Block Oil Gallery Plug Assembly - Rear  |
| 104     | Engine Block Locating Pin                      |
| 105     | Engine Block Coolant Drain Hole Plug           |
| 106     | Oil Filter Bypass Hole Plug Assembly           |
| 107     | Engine Block Oil Gallery Plug Assembly - Front |
| 108     | Engine Block Heater Plug                       |

**Tighten:** Tighten the bolts to 58 N.m (43 lb ft).

Use the utility stand in order to lower the engine.

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Fig. 31: Identifying Engine Mount Lower Nuts  
Courtesy of GENERAL MOTORS CORP.

Install the engine mount lower nuts.

**Tighten:** Tighten the nuts to 47 N.m (35 lb ft).

Install the right engine splash shield. Refer to **Splash Shield Replacement - Engine in Body Front End**.

Install the right front wheel and tire. Refer to **Tire and Wheel Removal and Installation**.

Connect the catalytic converter pipe to the engine exhaust manifold. Refer to **Catalytic Converter Replacement in Engine Exhaust**.

Lower the vehicle.

# Pontiac Montana Engine Repair Manual

**M Mark**



## **Pontiac Montana Engine Repair Manual:**

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