

NON-CONDENSIBLE REDUCED SULFUR GASES (NCG's)/HYDROGEN SULFIDE (H₂S)

Executive Summary

Employees may be at risk of non-condensable sulfur gas (NCG) exposure in kraft pulping operations where a mixture of sodium hydroxide and sodium sulfide (white liquor) is used to digest wood chips. Emissions of these gases pose the potential for exposure to employees working in all areas of the mill (Fibers, Chemical Recovery, Wastewater, and the Fluff Machine). In addition, hydrogen sulfide can also be generated when acid mixes with sulfide containing liquors in the process sewers or during acid cleaning operations.

Due to the flammability of high concentrations of non-condensable gas streams, and their associated organic contaminants, there is additional risk of explosion which needs to be addressed. These sources include continuous digester relief, turpentine recovery, foul condensate storage, evaporator hotwells, systems where these gases are incinerated, as well as process sewers.

1.0 PURPOSE

- 1.1 This procedure establishes a program for reducing potential exposure to hazardous concentrations of non-condensable reduced sulfur gases.

2.0 SCOPE

- 2.1 This program applies to International Paper Franklin Mill and contractor employees.

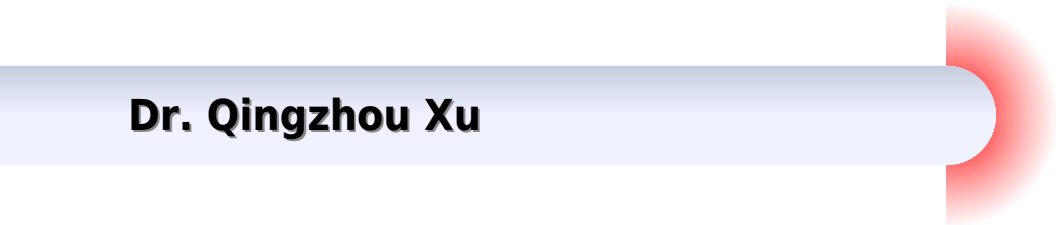
3.0 RESPONSIBILITIES

3.1 Safety Manager

- 3.1.1 Designated as NCG Procedure Coordinator.
- 3.1.2 Maintain training materials for NCG Procedure.
- 3.1.3 Maintain file of all documents associated with this procedure.
- 3.1.4 Coordinate all personal and area monitoring required by this procedure.
- 3.1.5 Lead team to perform process hazard analyses as required by this procedure.
- 3.1.6 Perform annual audit as required by this procedure.
- 3.1.7 Provide guidance to Departments on selection of fixed and personal monitors.
- 3.1.8 Investigate all reports of employee NCG exposure.

Scholarly Paper On H2s

Dr. Qingzhou Xu



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Table of Contents Scholarly Paper On H2s

1. Understanding the eBook Scholarly Paper On H2s
 - The Rise of Digital Reading Scholarly Paper On H2s
 - Advantages of eBooks Over Traditional Books
2. Identifying Scholarly Paper On H2s
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Scholarly Paper On H2s
 - User-Friendly Interface
4. Exploring eBook Recommendations from Scholarly Paper On H2s
 - Personalized Recommendations

- Scholarly Paper On H2s User Reviews and Ratings
- Scholarly Paper On H2s and Bestseller Lists
- 5. Accessing Scholarly Paper On H2s Free and Paid eBooks
 - Scholarly Paper On H2s Public Domain eBooks
 - Scholarly Paper On H2s eBook Subscription Services
 - Scholarly Paper On H2s Budget-Friendly Options
- 6. Navigating Scholarly Paper On H2s eBook Formats
 - ePub, PDF, MOBI, and More
 - Scholarly Paper On H2s Compatibility with Devices
 - Scholarly Paper On H2s Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Scholarly Paper On H2s
 - Highlighting and Note-Taking Scholarly Paper On H2s
 - Interactive Elements Scholarly Paper On H2s
- 8. Staying Engaged with Scholarly Paper On H2s
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Scholarly Paper On H2s
- 9. Balancing eBooks and Physical Books Scholarly Paper On H2s
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Scholarly Paper On H2s
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Scholarly Paper On H2s
 - Setting Reading Goals Scholarly Paper On H2s
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Scholarly Paper On H2s
 - Fact-Checking eBook Content of Scholarly Paper On H2s

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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