

# Pontiac Wave 2004-2006 Workshop Manual



Fig. 1: Upper End  
Courtesy of GENERAL MOTORS CORP.

## Callouts For Fig. 1

| Callout | Component Name          |
|---------|-------------------------|
| 01      | Bolt                    |
| 02      | Cap - Bolt              |
| 03      | Valve Guide             |
| 04      | Cylinder Head Bolt      |
| 05      | Valve                   |
| 06      | Camshaft Support        |
| 07      | Bolt                    |
| 08      | Camshaft Pressure Plate |
| 09      | Camshaft                |
| 10      | Roller Follower         |
| 11      | Roller Follower Lifter  |



Fig. 62: Measuring Valve Guide Diameter Using KM-571-B  
Courtesy of GENERAL MOTORS CORP.

**CAUTION:** Refer to Safety Glasses Caution in Cautions and Notices.

Measure the diameter of the valve guide using the KM-571-B and a commercially available inside micrometer.

**IMPORTANT:** Valve oversizes may already have been fitted in production.

An oversize code is on the valve guide and the valve stem end. The Valve Guide Reaming Table gives the correct size, reamer, and production code for each service code. Refer to **Engine Mechanical Specifications**.

Ream the valve guide from the upper side of the cylinder head to the next oversize. After reaming, cross out the code and emboss the valve guide with the new code.

# Pontiac Montanasv6 Repair Manual

**KJ Lindholm-Leary**



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## **Table of Contents Pontiac Montanasv6 Repair Manual**

1. Understanding the eBook Pontiac Montanasv6 Repair Manual
  - The Rise of Digital Reading Pontiac Montanasv6 Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Pontiac Montanasv6 Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Pontiac Montanasv6 Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Pontiac Montanasv6 Repair Manual
  - Personalized Recommendations
  - Pontiac Montanasv6 Repair Manual User Reviews and Ratings
  - Pontiac Montanasv6 Repair Manual and Bestseller Lists
5. Accessing Pontiac Montanasv6 Repair Manual Free and Paid eBooks
  - Pontiac Montanasv6 Repair Manual Public Domain eBooks
  - Pontiac Montanasv6 Repair Manual eBook Subscription Services
  - Pontiac Montanasv6 Repair Manual Budget-Friendly Options

6. Navigating Pontiac Montanasv6 Repair Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Pontiac Montanasv6 Repair Manual Compatibility with Devices
  - Pontiac Montanasv6 Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Pontiac Montanasv6 Repair Manual
  - Highlighting and Note-Taking Pontiac Montanasv6 Repair Manual
  - Interactive Elements Pontiac Montanasv6 Repair Manual
8. Staying Engaged with Pontiac Montanasv6 Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Pontiac Montanasv6 Repair Manual
9. Balancing eBooks and Physical Books Pontiac Montanasv6 Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Pontiac Montanasv6 Repair Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Pontiac Montanasv6 Repair Manual
  - Setting Reading Goals Pontiac Montanasv6 Repair Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Pontiac Montanasv6 Repair Manual
  - Fact-Checking eBook Content of Pontiac Montanasv6 Repair Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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