

Principle 7: Establishment of Record-keeping Procedures

HACCP Plan Worksheet 7 : Establishment of Record-keeping Procedures

Name of Product : Cream-filled Bread

Ingredient/ Process Step	CCP No.	CL	Monitoring Procedures					Corrective Actions	Verification Activities	Records
			What	How	Where	Who	Frequenc y			
Egg	1 (C)	Antibiotic residue = 0	Antibiotic residue on CoA	Check the CoA	Receiving site	Receiving personnel	Every receiving	1. Rejection of non-complying ingredient	Analysis of antibiotic residue every 1 year	Receiving log
	2 (P)									
	3 (P)	Cracked / broken egg = 0	Cracked/broke n eggs	Inspection of incoming eggs	Receiving site	Receiving personnel	Every receiving	2. Write a report to warehouse mgr.		
	4 (P)									
Storage (sugar, salt, skim milk, shortening, wheat flour, yeast)	5 (R)	Rh = 90-95%	Rh	Measure the Rh	Storage room / warehouse	Warehouse mgr.	Every day	1. Disposition of contaminated ingredients	Calibration of Rh meter	Warehouse log, Rh operation document, Rh calibration documents, Insects inspection document
	6 (R)	Time < 1 month SSOP = applied	Storage time	Check the storage time				2. Correct the cause to prevent recurrences	Inspection of insects contamination every 1 month	
			SSOP application	Check the application of SSOP				3. Maintain record		
								4. Write a report to warehouse mgr.		
Receiving egg		Cracked/broke n egg = 0	Cracked/broke n eggs	Inspection of incoming eggs	Receiving site	Receiving personnel	Every receiving	1. Rejection of non-complying ingredient	Customer complaint	Receiving log
								2. Write a report to warehouse mgr.		
Filling with cream		Holding Time <10 min, T=20- 25°C	Time and temperature	Check/ measure time and temperature	Productio n area	Production supervisor	Time : every 10 minutes T : Every 6 hours	1. Disposition of non-complying products	Microb. analysis of products	Production log, microb. analysis document
								2. Correct the cause to prevent recurrences		
								3. Maintain record		
								4. Write a report to QA mgr.		
Packaging of bread		Holding Time <10 min, T=20- 25°C	Time and temperature	Check/ measure time and temperature	Productio n area	Production supervisor	Time : Every 10 minutes T : Every 6 hours	1. Disposition of non-complying products	Microb. Analysis of products	Production log, microbiological analysis document
								2. Correct the cause to prevent recurrences		
								3. Maintain record		
								4. Write a report to QA mgr.		

Sample Haccp Plan For Bakery

Raffaela Di Napoli



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An Introduction to HACCP Qamrul Khanson, 2012 By reading each chapter of this book a food operator technologist coordinator and manager would be in a position to independently manage a HACCP system based on legal scientific and consumers demand This book is intended to provide a detailed discussion of diverse subjects with relation to food safety related to bakery beverage dairy fish and meat industries It is well suited for under graduate post graduate university students who are in dairy or food technology fields needing education in food safety and the HACCP system This book will equally serve the food processing courses industry sponsored courses and in plant HACCP training courses for the staff

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Appropriations,1975 **Journal of the American Dietetic Association** ,2003 *Food Plant Sanitation* Y. H. Hui,L. Bernard Bruinsma,J. Richard Gorham,Wai-Kit Nip,Phillip S. Tong,Phil Ventresca,2002-09-13 Comprehensive and accessible Food Plant Sanitation presents fundamental principles and applications that are essential for food production safety It provides basic practical information on the daily operations in a food processing plant and reviews some of the industry s most recent developments The book is unique from others on the topic in th

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